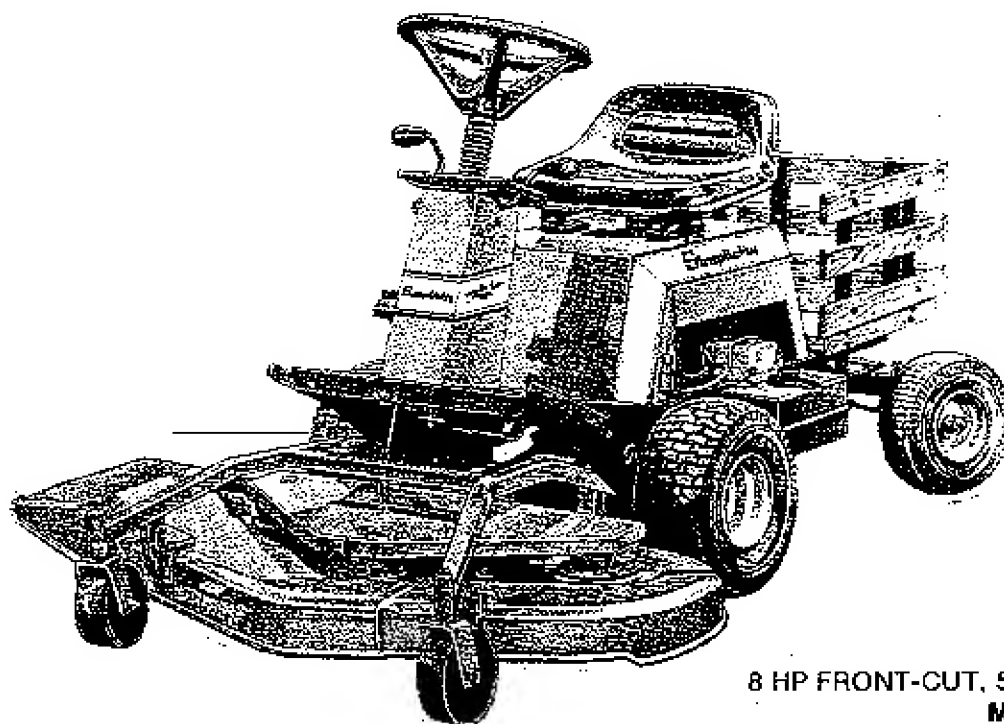


SunRunner

Front-Cut Riding Mower
Gear Drive



8 HP FRONT-CUT, 5 SPEED MOWER
MFG. NO. 1691330
MFG. NO. 1691457

12 HP FRONT-CUT 5 SPEED MOWER
MFG. NO. 1691198
MFG. NO. 1691458
42" MOWER
MFG. NO. 1691199
36" MOWER
MFG. NO. 1691332

TP-1105-03
882

Simplicity®

Product Identification:

When ordering parts, keep your products serial number and manufacturer's number in mind. Variations may occur in a part between early and later model products, causing the product serial number to be listed in the parts description whenever these variations occur.

Record your I.D. numbers here for quick, future reference.

Product Mfg. No. _____ S/N _____ Mower Mfg. No. _____ S/N _____

Attention:

Standard torques appear in a chart at the end of the manual, while important individual torques are given on specific parts drawings.

CRITICAL and MAJOR notations point out important facts or instructions which relate to personal safety and proper machine operation. Any CRITICAL notation **C** which may appear in this book, pinpoints characteristics which, if not properly followed, can create a safety hazard. Any MAJOR notation **M** which may appear in this book, marks characteristics which, if not properly followed, may result in operating failure, shortened product life, or greatly reduced quality of the unit.

For your convenience, assembly notes are included in parts drawings to assist in repair and assembly of unit.

NOTE: Specifications may change without notice.

SIMPLICITY PRODUCTS FOR THE PROPER CARE OF EQUIPMENT
These genuine *Simplicity* products will help the owner extend the life of his equipment.

OILS - SPECIFICALLY BLENDED OF HIGH QUALITY BASE OILS & ADDITIVES.

Special Worm Gear (Roticut) Oil for use in all tillers and snowthrowers with worm gear auger drive. Required for protection of brass gears and mating parts. **Case of 12 Quarts, Part #1685100, Individual Quarts 118065.**

Multi-Purpose Hydraulic/Transmission Oil for use in most hydraulic applications, and hydrostatic and gear transmissions. Specific *Simplicity* applications: All hydrostatic transmissions, all bevel gear cases, all Broadmoor, Landlord, Sovereign, 4000, 6000, 7000 transmissions (except Peerless Gear Transmissions). (Not used in SunStar tractor transmission.) **Case of 12 Quarts, Part #1685516, 2½ Gallon Container, Part #1685539.**

2-Cycle Engine Oil, a premium lubricant for all 2-cycle air-cooled engines. **Case of 12 Part #1685517.**

SAE 5W 30 SF/CD Cold Weather Engine Oil for use in all four cycle and diesel engines at 30° temp. and under. **Case of 12 Quarts, Part # 1685576.**

SAE 15W40 SF/CD Engine Oil for gas and diesel engines, warm weather; see engine manufacturer recommendations. **Case of 12 Quarts, Part #1685554.**

Grease Gun Kit has 12" flexible hose to get into tight spots with ease. Kit contains: gun and 1-8 oz. tube of grease, **Part #1685510.** For replacement tube, order **Part # 103077.**

Pneumatic Tire Seal, seals all leaks including bead leaks and punctures up to 3/16 inch diameters. Prevents flats for tread life of tire. Available in following amounts.

Case of 12 - 11 Oz. Tubes 1685537
Case of 24 - 11 Oz. Tubes 1685525
5 Gallon Pail 1685527

Touch-Up Paint keeps equipment in showroom condition.

| Spray Cans | Quarts | Daubers 12/Ctn. |
|---|---------|--|
| *Simplicity Orange - 103262 (12 cans/1685179) | 1685037 | 1685520 - Mixed (6 Simp. Orange, 6 White) |
| **Classic Orange - 1685558 (12 cans/1685559) | 1685560 | 1685562 - Mixed (6 Classic Orange, 6-White) |
| White 103049 (12 cans/1685178) | 1685032 | 1685562 - Mixed (6-Classic Orange, 6-White) 1685520 - Mixed (6-Simp. Orange, 6-White) |
| Black - 1685551 (12 Cans/1685552) | N.A. | N.A. |
| *For 1977 thru early 1986 products. **For products produced after 12/1/85. | | |

Simplicity Designer Seat Covers are double stitched, easy care vinyl. Keeps new seats new, makes worn seats look new.

- | | |
|--|---------|
| • Small Cover for 4000, 5000, & 6100 Tractors | 1685540 |
| • Large Cover for 6200, 7000 & 9000 Tractors | 1685541 |
| • SunStar Seat Cover | 1685577 |

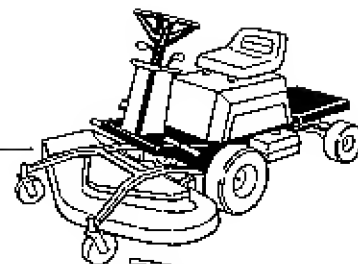
Extend Equipment Life - Use Only Genuine *Simplicity* Parts

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FRAME & STEERING GROUP

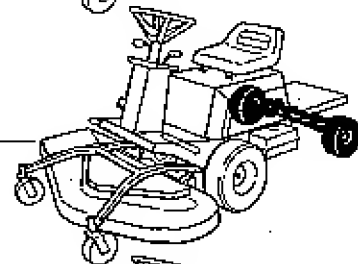
Frame, Steering Wheel, Column,
Cables, Rear Platform



4

REAR AXLE & REAR WHEELS GROUP

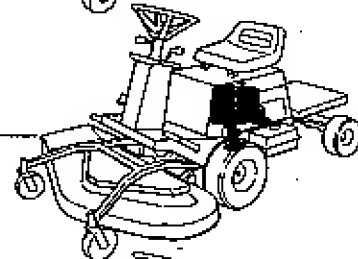
Rear Axle, Spindles, Steering Arms,
Rear Wheels



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ENGINE GROUP

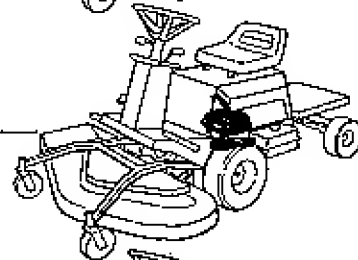
Engine, Drive Pulley, Belt Guides,
Muffler, Shields



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TRANSMISSION GROUP

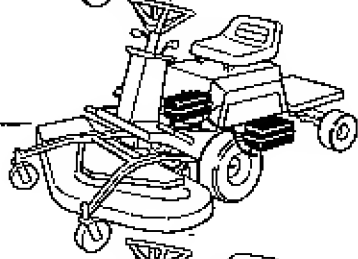
Transmission, Support, Chain Guard,
Shift Arm, Clutch Arm, Pulleys



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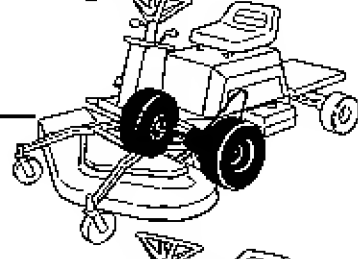
Fuel Tanks, Fuel Lines
& Connectors



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DIFFERENTIAL & FRONT WHEELS GROUP

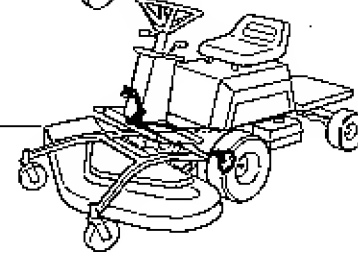
Axle Assembly, Brake Drum,
Front Wheels



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BRAKE & CLUTCH GROUP

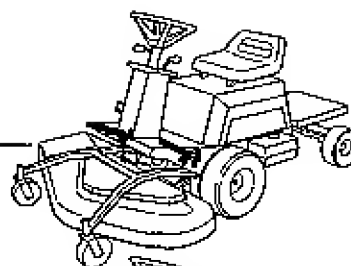
Pedal, Clutch Rod, Brake Rod,
Brake Band



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PTO & MOWER LIFT GROUP

Lift Lever, PTO Levers & Rod,
Cable Assy. & Pulleys

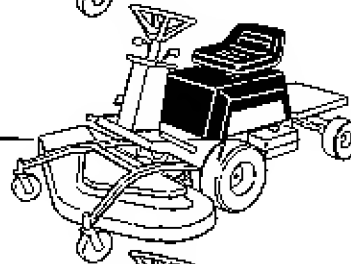


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SEAT & DECK GROUP

(Mfg. Nos. 1691330 & 1691198)

Seat, Deck, Hinges,
Latches

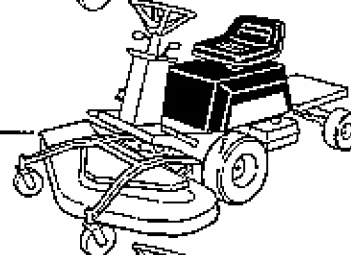


22

SEAT & DECK GROUP

(Mfg. Nos. 1691457 & 1691458)

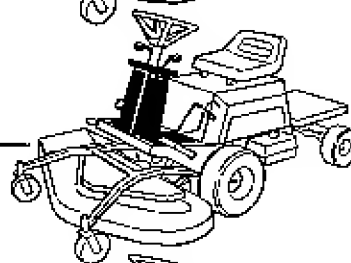
Seat, Deck, Hinges,
Latches



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CONSOLE & CONTROL GROUP

Steering Column Housing, Console, Throttle
Cables, Shift Cable, Handles & Levers

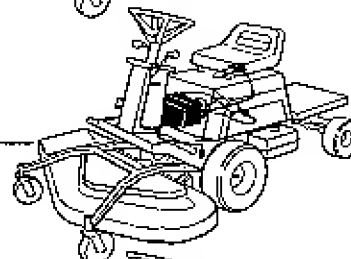


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ELECTRICAL GROUP

(Mfg. Nos. 1691330 & 1691198)

Wiring Harness, Safety Switch, Battery, Solenoid,
Micro Circuits, Circuit Breaker, Ignition Switch

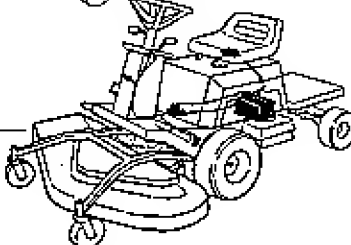


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ELECTRICAL GROUP

(Mfg. Nos. 1691457 & 1691458)

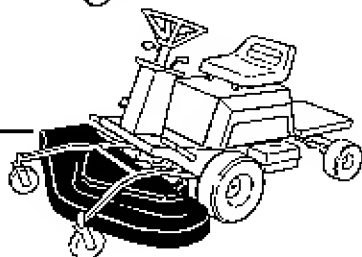
Wiring Harness, Safety Switch, Battery, Solenoid,
Micro Circuits, Circuit Breaker, Ignition Switch




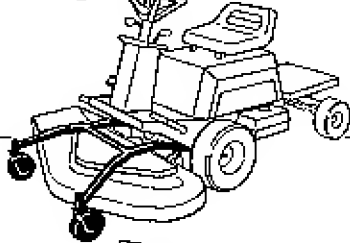
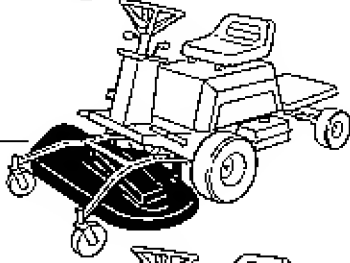
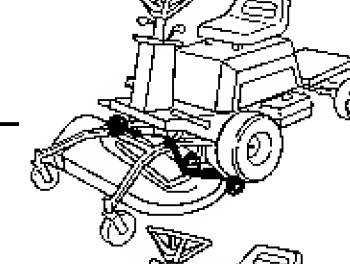
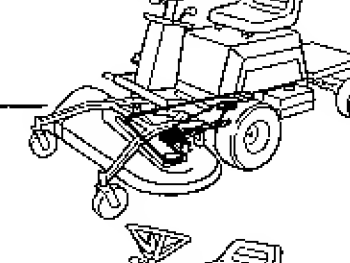
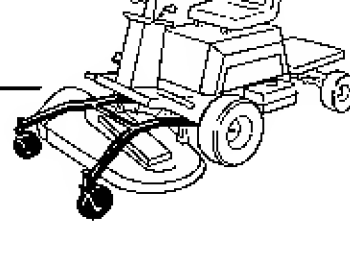
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42" MOWER DECK & ARBOR GROUP

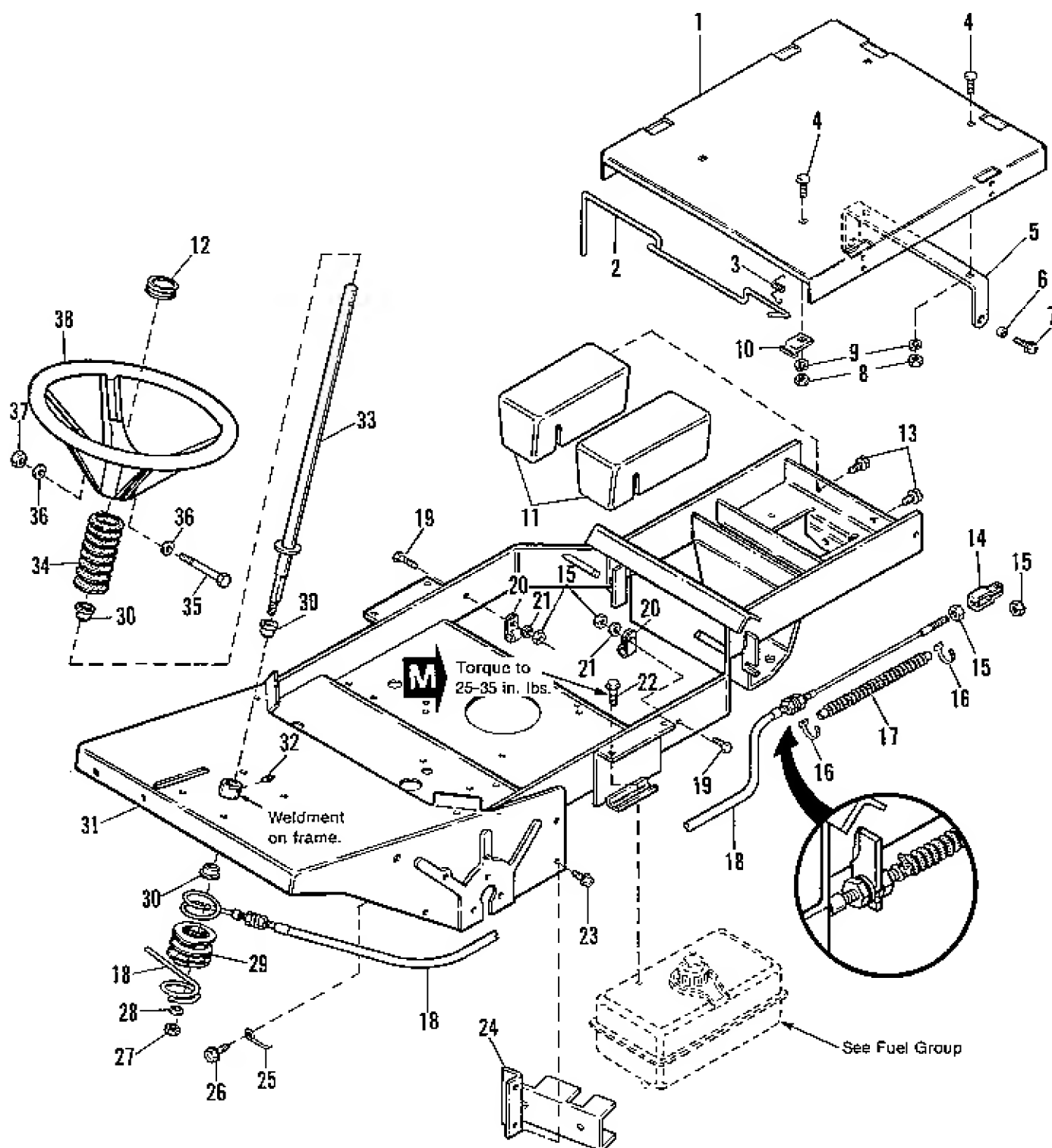
Deck, Belt Covers, Deflectors, Baffles,
Guard, Arbors & Blades



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| | | |
|--|---|-----------|
| 42" MOWER DRIVE GROUP _____ Pulleys, Belt, Mower Rod, Brake Rod |  | 36 |
| 42" MOWER SUPPORT GROUP _____ Support Arm Assembly, Yoke, Wheels, Spindles |  | 38 |
| 36" MOWER DECK & ARBOR GROUP _____ Deck, Belt Covers, Deflector, Baffle, Arbors & Blades, Shield, Housing |  | 40 |
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| 36" MOWER DRIVE GROUP _____ Pulleys, Belt, Mower Rod, Brake Rod |  | 44 |
| 36" MOWER SUPPORT GROUP _____ Support Arm Assembly, Yoke, Wheels, Spindles |  | 46 |
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| TRANSMISSION - Peerless Parts Breakdown _____ | | 50 |
| DIFFERENTIAL - Peerless Parts Breakdown _____ | | 52 |

A-771496



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

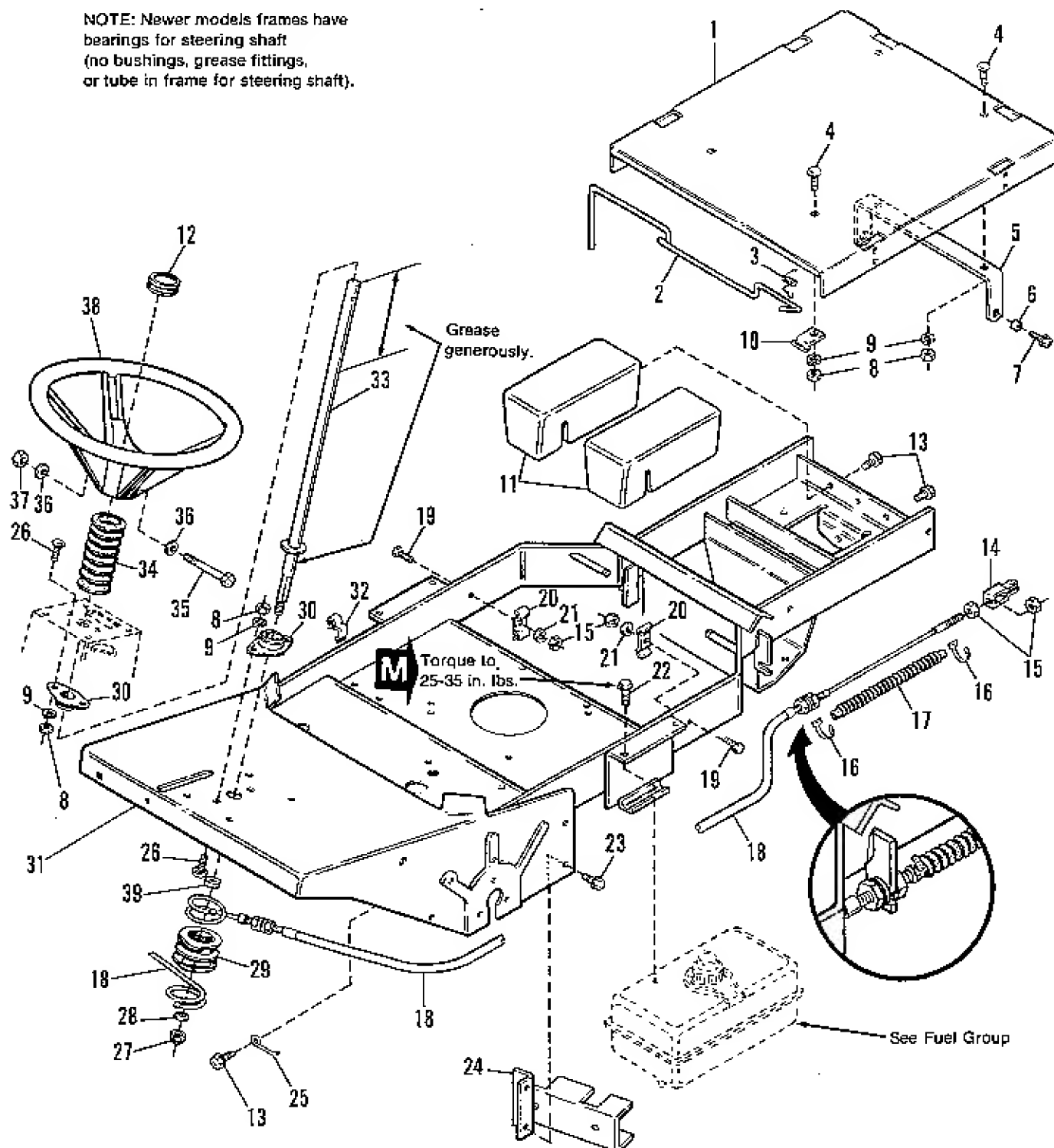
| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|--|
| 1 | 1678367 | 1 | PLATFORM |
| 2 | 1678389 | 1 | ROD, Latch, Platform |
| 3 | 1678390 | 1 | SPRING, Torsion, Latch Rod |
| 4 | 1931333 | 4 | BOLT, Carriage, 5/16-18 x 3/4 |
| 5 | 1678368 | 1 | BRACKET, Pivot, Platform |
| 6 | 108717 | 2 | SPACER, Pivot Bracket |
| 7 | 1923683 | 2 | CAPSCREW, Taptite, 3/8-16 x 3/4 |
| 8 | 1917372 | 4 | NUT, Hex, 5/16-18 |
| 9 | 1917356 | 4 | LOCKWASHER, 5/16 |
| 10 | 1664004 | 2 | CLIP, Latch Rod |
| 11 | | 2 | WEIGHT, Rear (Order Mfg. No. 1691293 thru Wholegoods) |
| 12 | 1657017 | 1 | CAP, Steering Wheel |
| 13 | 1664847 | 2 | SCREW, Taptite, 5/16-18 x 3/4 |
| 14 | 1678377 | 2 | CLEVIS, Steering Cable |
| 15 | 1916622 | 6 | NUT, Hex, 1/4-20 |
| 16 | 925094 | 4 | TIE, Steering Cable Boot, Self-locking |
| 17 | 1700048 | 2 | BOOT, Rubber, Steering Cable |
| 18 | 1701151 | 2 | CABLE, Steering |
| 19 | 1923341 | 2 | CAPSCREW, 1/4-20 x 3/4 |
| 20 | 1933979 | 2 | CLAMP, Steering Cable |
| 21 | 1916964 | 2 | LOCKWASHER, 1/4 |
| 22 | 1678380 | 4 | SCREW, Special, Fuel Tank |
| 23 | 1924856 | 4 | SCREW, Taptite, 5/16-18 x 1/2 |
| 24 | 1678449 | 2 | SUPPORT ASSY., Fuel Tank |
| 25 | 1678424 | 2 | RETAINER, Steering Cable |
| 26 | 1664847 | 2 | CAPSCREW, Taptite, 5/16-18 x 3/4 |
| 27 | 1930648 | 1 | LOCKNUT, 1/2-13 |
| 28 | 1924361 | 1 | WASHER, 1/2 |
| 29 | 1678244 | 1 | DRUM, Steering Shaft |
| 30 | 176440 | 3 | BUSHING, Nylon, Steering Shaft |
| 31 | 1685361 | 1 | FRAME ASSY. |
| 32 | 921133 | 1 | FITTING, Lube |
| 33 | 1678310 | 1 | STEERING SHAFT ASSY. |
| 34 | 1678381 | 1 | TUBE, Cover, Steering Shaft |
| 35 | 1925690 | 1 | CAPSCREW, 5/16-18 x 3-1/2 |
| 36 | 1919326 | 2 | WASHER, 5/16 |
| 37 | 1923362 | 1 | NUT, 5/16-18 Centerlock |
| 38 | 1670989 | 1 | STEERING WHEEL |

***Early Models**

Used on Mfg. No. 1691457 before Serial No. 001557

Used on Mfg. No. 1691458 before Serial No. 001811

NOTE: Newer models frames have bearings for steering shaft (no bushings, grease fittings, or tube in frame for steering shaft).



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

Frame & Steering Group

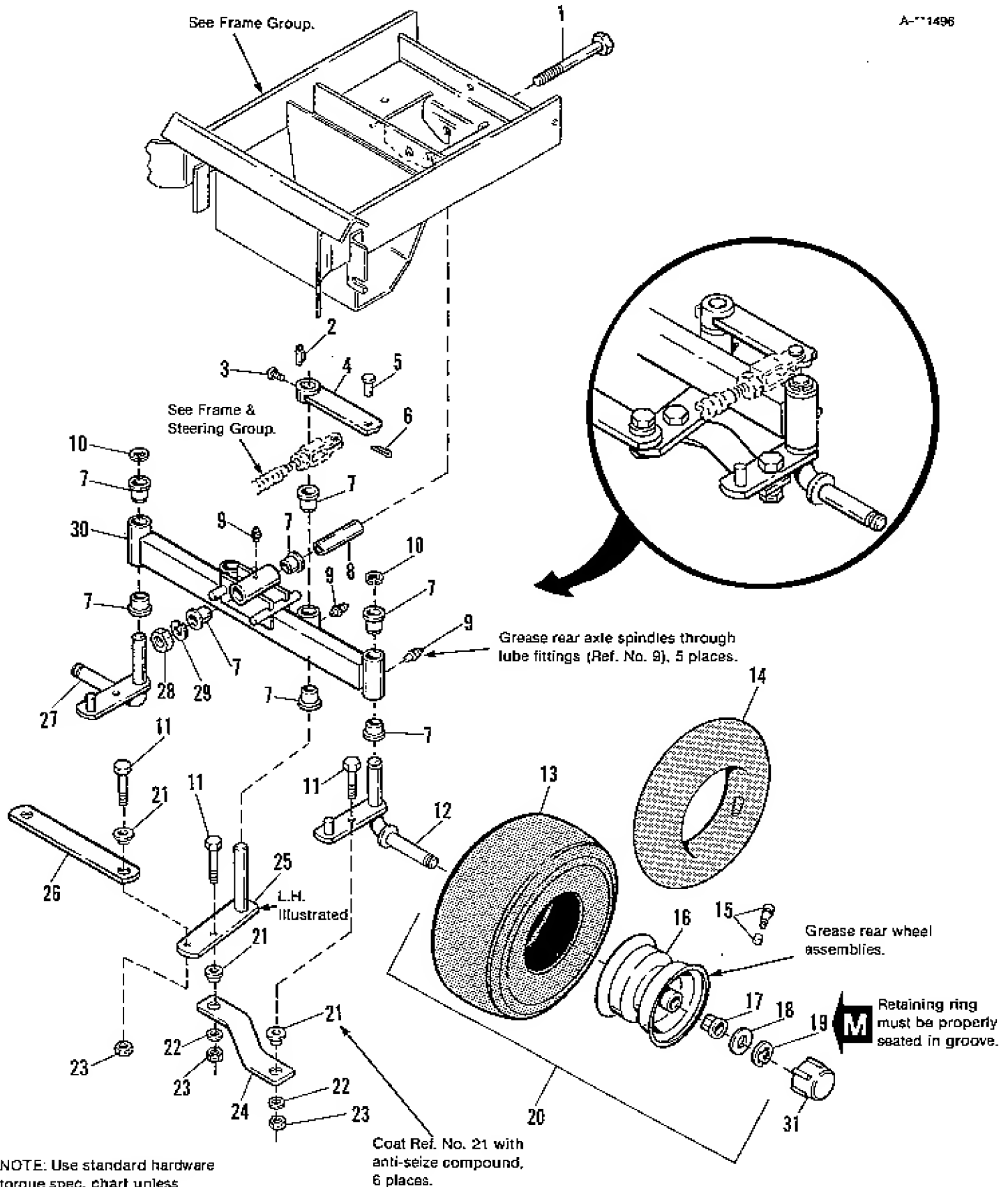
| Ref. No. | Part No. | Qty. | Description |
|---------------------|---------------------|-------------|---|
| 1 | 1678367 | 1 | PLATFORM |
| 2 | 1678389 | 1 | ROD, Latch, Platform |
| 3 | 1678390 | 1 | SPRING, Torsion, Latch Rod |
| 4 | 1931333 | 4 | BOLT, Carriage, 5/16-18 x 3/4 |
| 5 | 1678368 | 1 | BRACKET, Pivot, Platform |
| 6 | 108717 | 2 | SPACER, Pivot Bracket |
| 7 | 1923683 | 2 | CAPSCREW, Taptite, 3/8-16 x 3/4 |
| 8 | 1917372 | 8 | NUT, Hex, 5/16-18 |
| 9 | 1917356 | 8 | LOCKWASHER, 5/16 |
| 10 | 1664004 | 2 | CLIP, Latch Rod |
| 11 | | 2 | WEIGHT, Rear (Order Mfg. No. 1691293 thru Wholegoods) |
| 12 | 1657017 | 1 | CAP, Steering Wheel |
| 13 | 1684847 | 4 | SCREW, Taptite, 5/16-18 x 3/4 |
| 14 | 1678377 | 2 | CLEVIS, Steering Cable |
| 15 | 1916622 | 6 | NUT, Hex, 1/4-20 |
| 16 | 925094 | 4 | TIE, Steering Cable Boot, Self-locking |
| 17 | 1700048 | 2 | BOOT, Rubber, Steering Cable |
| 18 | 1701151 | 2 | CABLE, Steering |
| 19 | 1921960 | 2 | CAPSCREW, 1/4-20 x 1 |
| 20 | 1701700 | 2 | CLAMP, Steering Cable |
| 21 | 1916964 | 2 | LOCKWASHER, 1/4 |
| 22 | 1678380 | 4 | SCREW, Special, Fuel Tank |
| 23 | 1924856 | 4 | SCREW, Taptite, 5/16-18 x 1/2 |
| 24 | 1678449 | 2 | SUPPORT ASSY., Fuel Tank |
| 25 | 1678424 | 1 | RETAINER, Steering Cable |
| 26 | 1931333 | 4 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 27 | 1960355 | 1 | NUT, ESNA, Heavy Lock, 1/2-13 |
| 28 | 1924361 | 1 | WASHER, 1/2 |
| 29 | 1678244 | 1 | DRUM, Steering Shaft |
| 30 | 1702385 | 2 | BEARING, Flange |
| 31 | 1685361 | 1 | FRAME ASSY. |
| 32 | 172436 | 2 | CLIP, Cable |
| 33 | 1702704 | 1 | STEERING SHAFT ASSY. |
| 34 | 1678381 | 1 | TUBE, Cover, Steering Shaft |
| 35 | 1925690 | 1 | CAPSCREW, 5/16-18 x 3-1/2 |
| 36 | 1919326 | 2 | WASHER, 5/16 |
| 37 | 1923362 | 1 | NUT, 5/16-18 Centerlock |
| 38 | 1870989 | 1 | STEERING WHEEL |
| 39 | 1702195 | 1 | SPACER |

***Later Models**

Used on Mfg. No. 1691457 after Serial No. 001556

Used on Mfg. No. 1691458 after Serial No. 001810

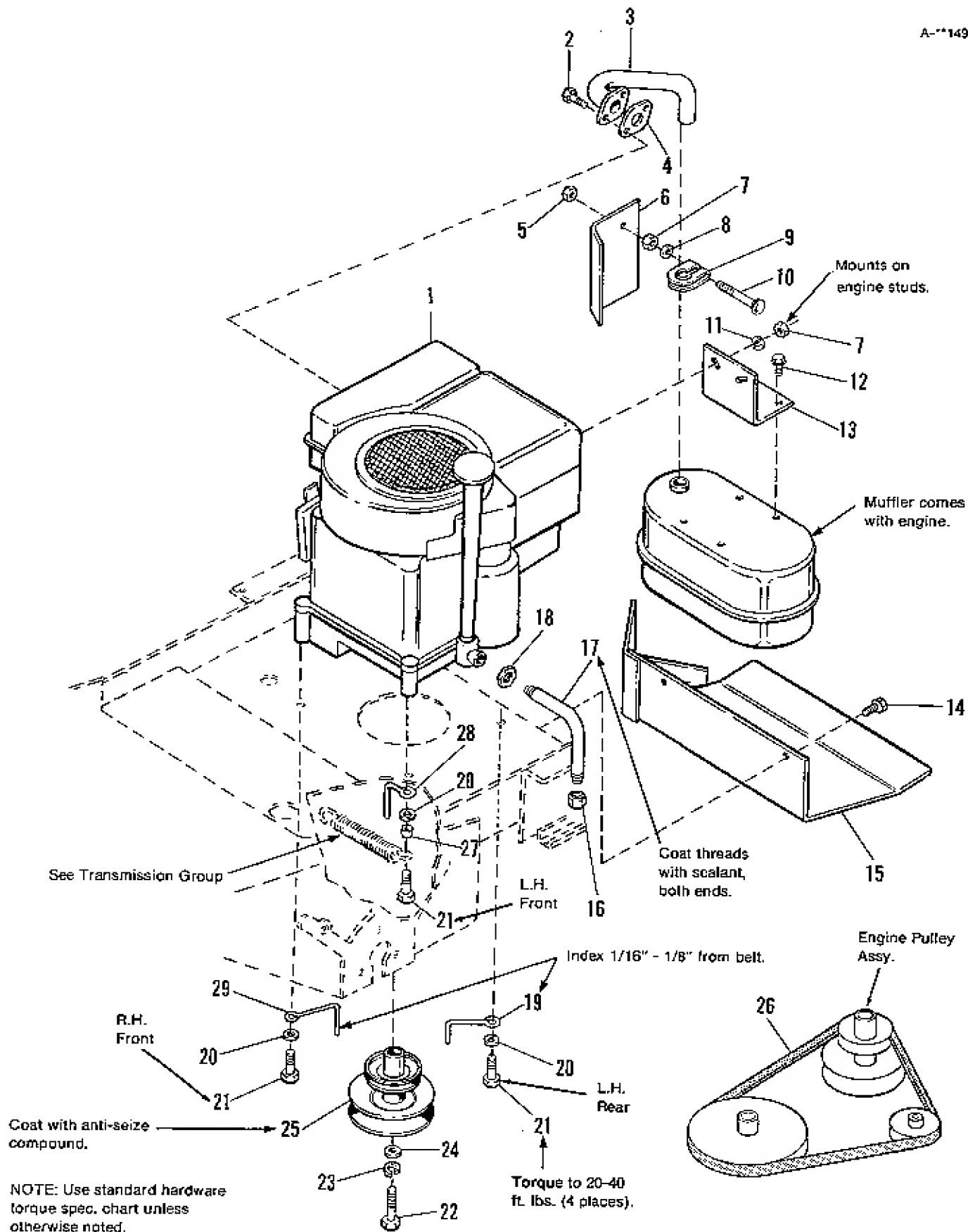
A--1496



| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|--|
| 1 | 1926158 | 1 | CAPSCREW, 1/2-13 x 4 |
| 2 | 930672 | 2 | KEY, Hi-Pro, 3/16 x 5/8 |
| 3 | 1928804 | 2 | SETSCREW, Sq. Hd., 1/4-20 x 3/8 |
| 4 | 1677915 | 2 | STEERING ARM ASSY., Upper |
| 5 | 1960261 | 2 | PIN, Steering Arm |
| 6 | 1918445 | 2 | COTTER PIN, 1/2 |
| 7 | 176440 | 10 | BUSHING, Nylon |
| 8 | 1678228 | 1 | TUBE, Pivot Support |
| 9 | 921133 | 5 | FITTING, Lube |
| 10 | 927794 | 2 | E-RING, Retaining |
| 11 | 1920415 | 6 | CAPSCREW, Hex, 3/8-16 x 1-1/4 |
| 12 | 1677914 | 1 | SPINDLE ASSY., L.H. |
| 13 | 1672269 | 2 | TIRE, Turf, 4.10/3.50-4 (Carlisle) |
| 14 | 159141 | 2 | TUBE, 4.10/3.50-4 (Service Only) (See note below.) |
| 15 | 172353 | 2 | VALVE STEM & CAP |
| 16 | 1679712 | 2 | WHEEL ASSY. (Incl. Ref. No. 17) |
| 17 | 1679713 | 4 | BEARING, Wheel |
| 18 | 960202 | 2 | WASHER, Wheel |
| 19 | 927794 | 2 | E-RING, Retaining, Wheel |
| 20 | 1679698 | 2 | WHEEL & TIRE ASSY., 4.10/3.50-4 |
| 21 | 1678333 | 6 | SPACER |
| 22 | 1924940 | 4 | WASHER, 3/8 |
| 23 | 1930651 | 6 | LOCKNUT, 3/8-16 |
| 24 | 1678313 | 2 | TIE ROD |
| 25 | 1677918 | 1 | STEERING ARM ASSY., L.H. (Shown) |
| | 1677919 | 1 | STEERING ARM ASSY., R.H. (Not Shown) |
| 26 | 1678072 | 1 | DRAW LINK |
| 27 | 1677911 | 1 | SPINDLE ASSY., R.H. |
| 28 | 1916951 | 1 | NUT, 1/2-13 |
| 29 | 1916966 | 1 | LOCKWASHER, 1/2 |
| 30 | 1677905 | 1 | REAR AXLE ASSY. |
| 31 | 1673333 | 2 | CAP, Threaded |

NOTE: Simplicity Tire Sealant can be used to repair tires in place of tubes. See inside front cover of this manual for part number.

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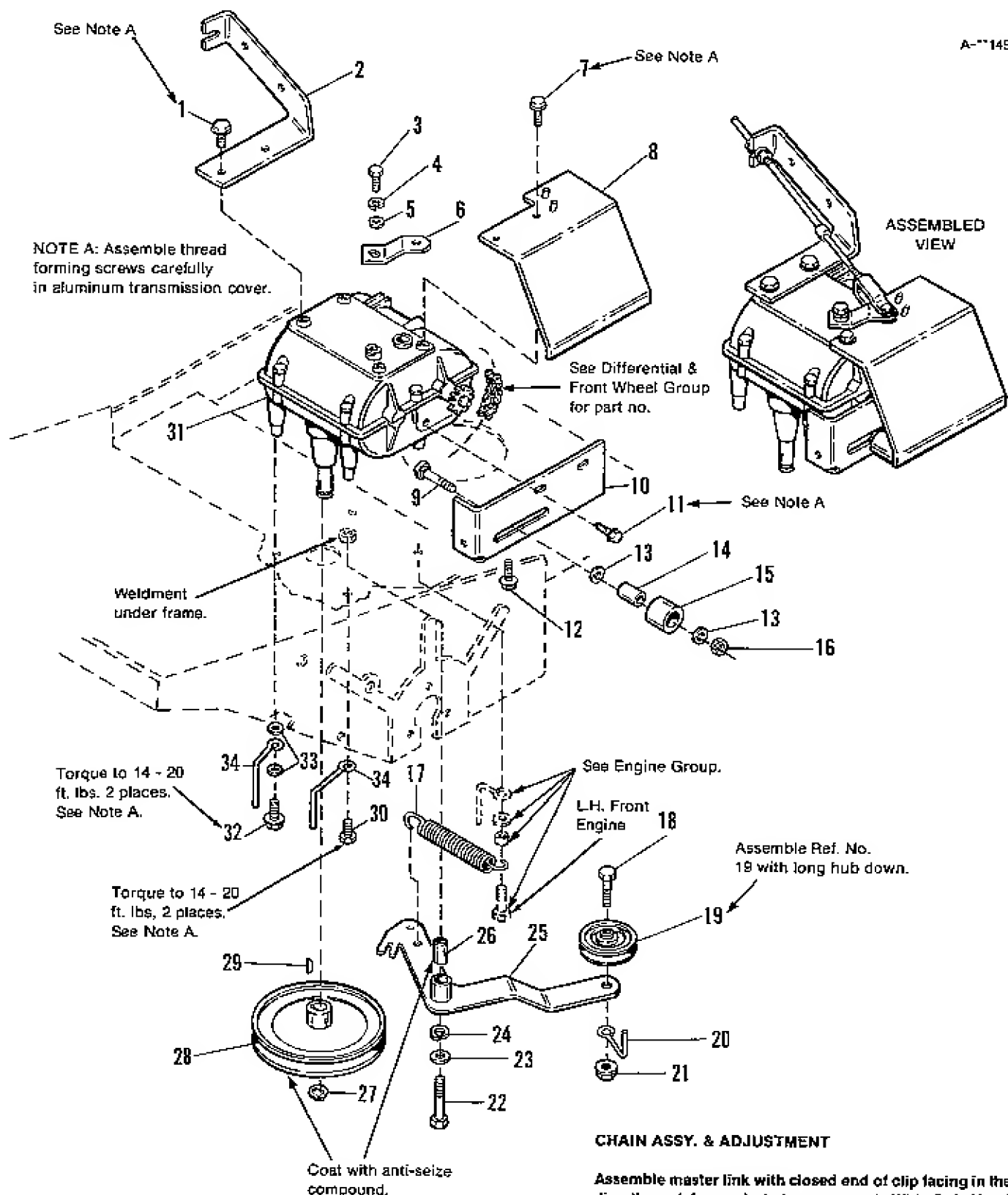
Engine Group

Simplicity

| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|--|
| 1 | | *1 | ENGINE, 12 HP (Briggs & Stratton) (Includes muffler) |
| | | *1 | ENGINE, 8 HP (Briggs & Stratton) (Includes muffler) |
| | | **1 | ENGINE, 12 HP (Tecumseh) (Includes muffler) |
| 2 | 1930591 | 2 | SCREW, Whizlock, 5/16-18 x 3/4 (12 HP only) |
| | 1960295 | 2 | SCREW, Whizlock, 1/4-20 x 5/8 (8 HP only) |
| 3 | 1655860 | 1 | PIPE, Exhaust (12 HP Briggs & Stratton only) |
| | 1700455 | 1 | PIPE, Exhaust (8 HP Briggs & Stratton only) |
| 4 | 1650670 | 1 | GASKET, Muffler (12 HP Briggs & Stratton only) |
| | 1700456 | 1 | GASKET, Muffler (8 HP Briggs & Stratton only) |
| 5 | 1923362 | 1 | LOCKNUT, 5/16-18 |
| 6 | 1700396 | 1 | SHIELD, Heat (Muffler) |
| 7 | 1917372 | 3 | NUT, Hex, 5/16-18 |
| 8 | 1917642 | 1 | WASHER, Plain, 5/16 |
| 9 | 1676163 | 1 | CLAMP |
| 10 | 1931342 | 1 | BOLT, Carriage, 5/16-18 x 2-3/4 |
| 11 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 12 | 1927429 | 4 | SCREW, Taptite, 1/4-20 x 5/8 |
| 13 | 1700164 | 1 | BRACKET, Muffler |
| 14 | 1924856 | 2 | SCREW, Taptite, 5/16-18 x 1/2 |
| 15 | 1700232 | 1 | HEAT SHIELD ASSY. (Briggs & Stratton only) |
| | 1679891 | 1 | HEAT SHIELD ASSY. (Tecumseh only) |
| 16 | 1667346 | 1 | CAP, Hex, 3/8 |
| 17 | 1664969 | 1 | DRAIN, Oil |
| 18 | 1932849 | 1 | LOCKNUT, Conduit, 3/8 |
| 19 | 1678306 | 1 | STOP, Belt |
| 20 | 1924940 | 3 | WASHER, 3/8 |
| 21 | 930598 | 4 | SCREW, Taptite, 3/8-16 x 1-1/2 |
| 22 | 1920353 | 1 | CAPSCREW, Hex, 7/16-20 x 1-1/2 (Briggs engines only) |
| | 1922128 | 1 | CAPSCREW, Hex, 3/8-24 x 1-1/2 (Tecumseh engines only) |
| 23 | 1918199 | 1 | LOCKWASHER, 7/16 (Briggs engines only) |
| | 1916965 | 1 | LOCKWASHER, 3/8 (Tecumseh engines only) |
| 24 | 1933263 | 1 | WASHER, 3/8 |
| 25 | 1678163 | 1 | PULLEY ASSY., Engine |
| 26 | 1678354 | 1 | BELT, Transmission Drive |
| 27 | 1666804 | 1 | SPACER |
| 28 | 1678435 | 1 | STOP, Belt |
| 29 | 172844 | 1 | STOP, Belt |

*See your local Briggs & Stratton distributor for engine parts & service.

**See your local Tecumseh distributor for engine parts & service, including muffler, gasket, hardware, etc.



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

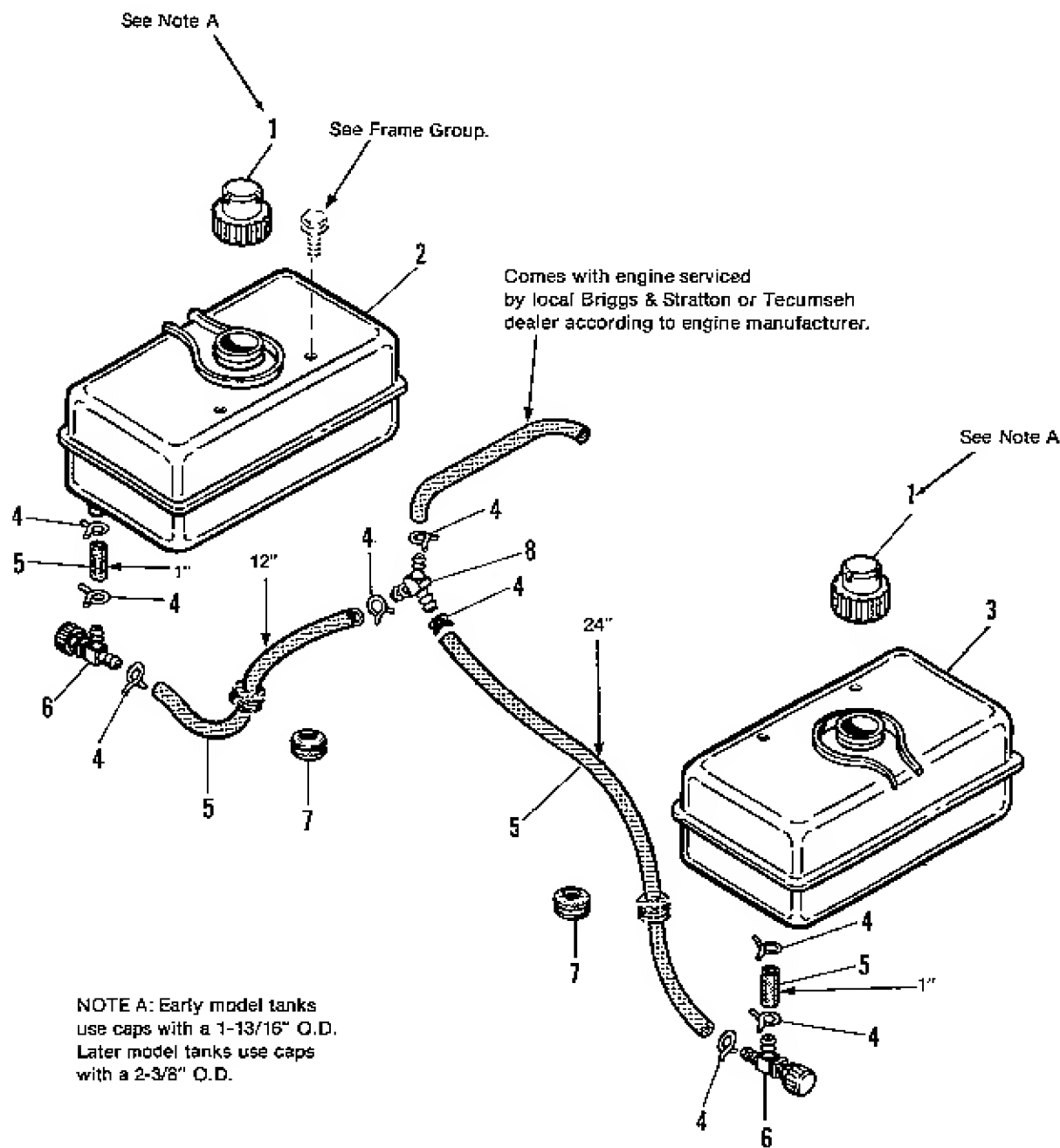
CHAIN ASSY. & ADJUSTMENT

Assemble master link with closed end of clip facing in the direction of forward chain movement. With Ref. No. 9 (carriage bolt) loose, rotate axle sprocket counterclockwise while holding Ref. No. 15 (nylon roller) against the chain until the farthest forward position of the roller is located. At this point, hold the nylon roller firmly against the chain while tightening Ref. No. 9 (carriage bolt).

| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|------------------------------------|
| 1 | 1930601 | 2 | SCREW, Taptite, 5/16-18 x 5/8 |
| 2 | 1678285 | 1 | BRACKET, Cable |
| 3 | 1922234 | 1 | CAPSCREW, Hex, 1/4-28 x 5/8 |
| 4 | 1916964 | 1 | LOCKWASHER, 1/4 |
| 5 | 1919381 | 1 | WASHER, 5/16 |
| 6 | 1678283 | 1 | LEVER, Shift |
| 7 | 1924856 | 2 | SCREW, Taptite, 5/16-18 x 1/2 |
| 8 | 1678372 | 1 | GUARD, Chain |
| 9 | 1960315 | 1 | CARRIAGE BOLT, 3/8-16 x 2.0 |
| 10 | 1677867 | 1 | SUPPORT, Transmission |
| 11 | 1927429 | 2 | SCREW, Taptite, 1/4-20 x 5/8 |
| 12 | 1664847 | 2 | SCREW, Taptite, 5/16-18 x 1/2 |
| 13 | 1922611 | 2 | WASHER, 3/8 |
| 14 | 170369 | 1 | SPACER |
| 15 | 170177 | 1 | ROLLER, Nylon |
| 16 | 1930651 | 1 | NUT, Hex Jam Lock, 3/8-16 |
| 17 | 1676351 | 1 | SPRING |
| 18 | 1921971 | 1 | CAPSCREW, 3/8-16 x 1-3/4 |
| 19 | 1668827 | 1 | PULLEY, Idler |
| 20 | 1656054 | 1 | STOP, Belt |
| 21 | 1930645 | 1 | NUT, Flange Lock, 3/8-16 |
| 22 | 1922130 | 1 | CAPSCREW, 3/8-16 x 2-1/4 |
| 23 | 1924940 | 1 | WASHER, 3/8 |
| 24 | 1916803 | 1 | LOCKWASHER, 3/8 |
| 25 | 1678054 | 1 | CLUTCH ARM ASSY. |
| 26 | 1678057 | 1 | SPACER |
| 27 | 927103 | 1 | RING, Retaining |
| 28 | 1678350 | 1 | PULLEY ASSY., Transmission |
| 29 | 905123 | 1 | KEY, Woodruff No. 9 |
| 30 | 1930591 | 2 | SCREW, Hex Whizlock, 5/16-18 x 3/4 |
| *31 | | 1 | TRANSMISSION, 5 Speed |
| 32 | 1927477 | 2 | SCREW, Taptite, 5/16-18 x 1 |
| 33 | 1917642 | 2 | WASHER, Plain, 5/16 |
| 34 | 172845 | 2 | STOP, Belt |

*Refer to page 50 for parts breakdown. See your local Tecumseh/Peerless distributor for parts and service.

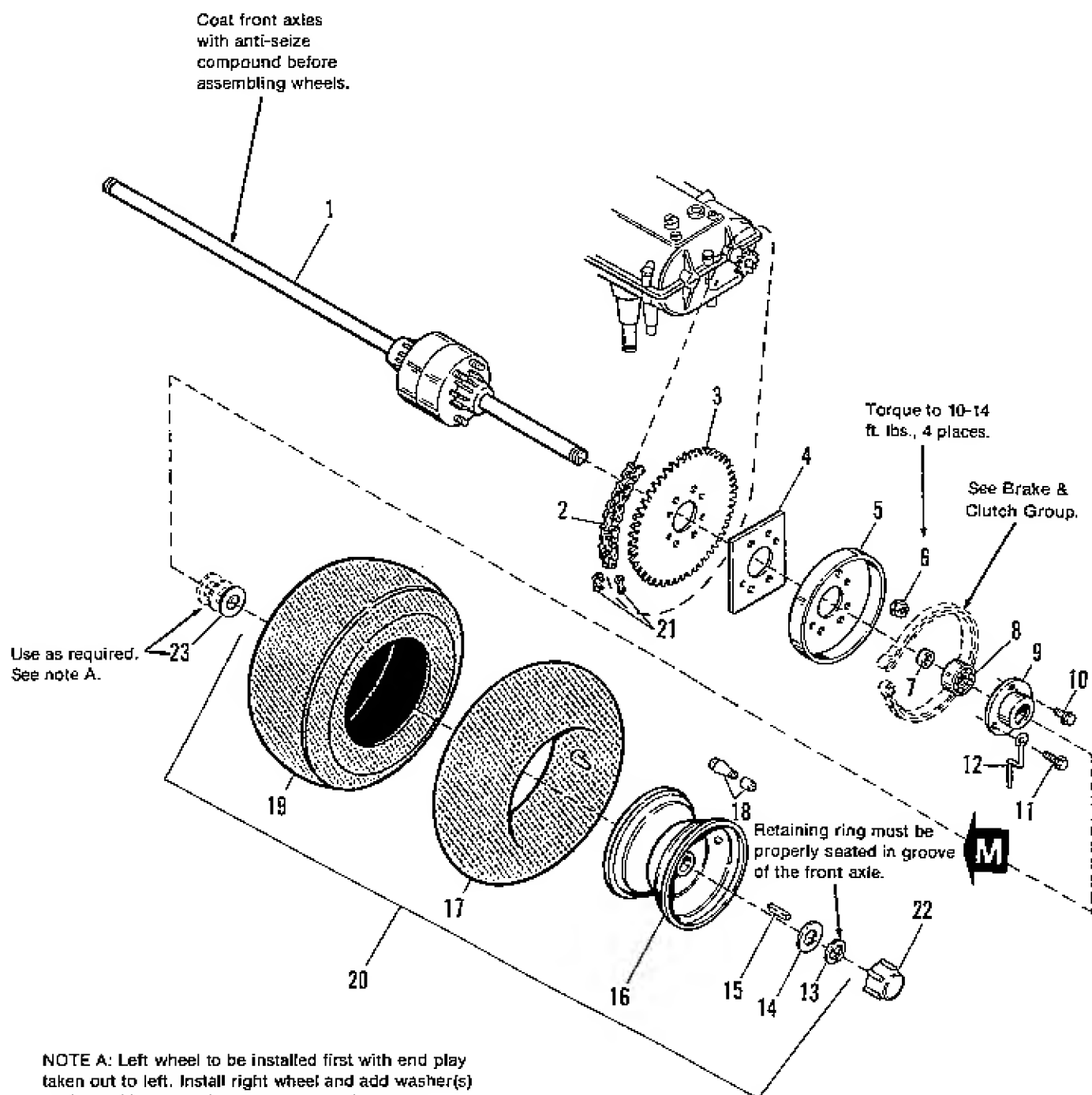
A-1499



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|--|
| 1 | 1702507 | 2 | CAP, Fuel Tank (Later models 2-3/8" O.D.) |
| | 1678454 | 2 | CAP, Fuel Tank (Earlier Models 1-13/16" O.D.) |
| 2 | 1702509 | 1 | TANK, Fuel (R.H.) (Incl. Cap Part No. 1702507) |
| 3 | 1702508 | 1 | TANK, Fuel (L.H.) (Incl. Cap Part No. 1702507) |
| 4 | 1960112 | 9 | CLAMP, Hose |
| 5 | 1676861 | 2 | HOSE, Fuel, 45-1/2" (cut to length) |
| 6 | 1678455 | 2 | VALVE, Shutoff |
| 7 | 1650793 | 2 | GROMMET |
| 8 | 1678320 | 1 | FITTING, Tee |

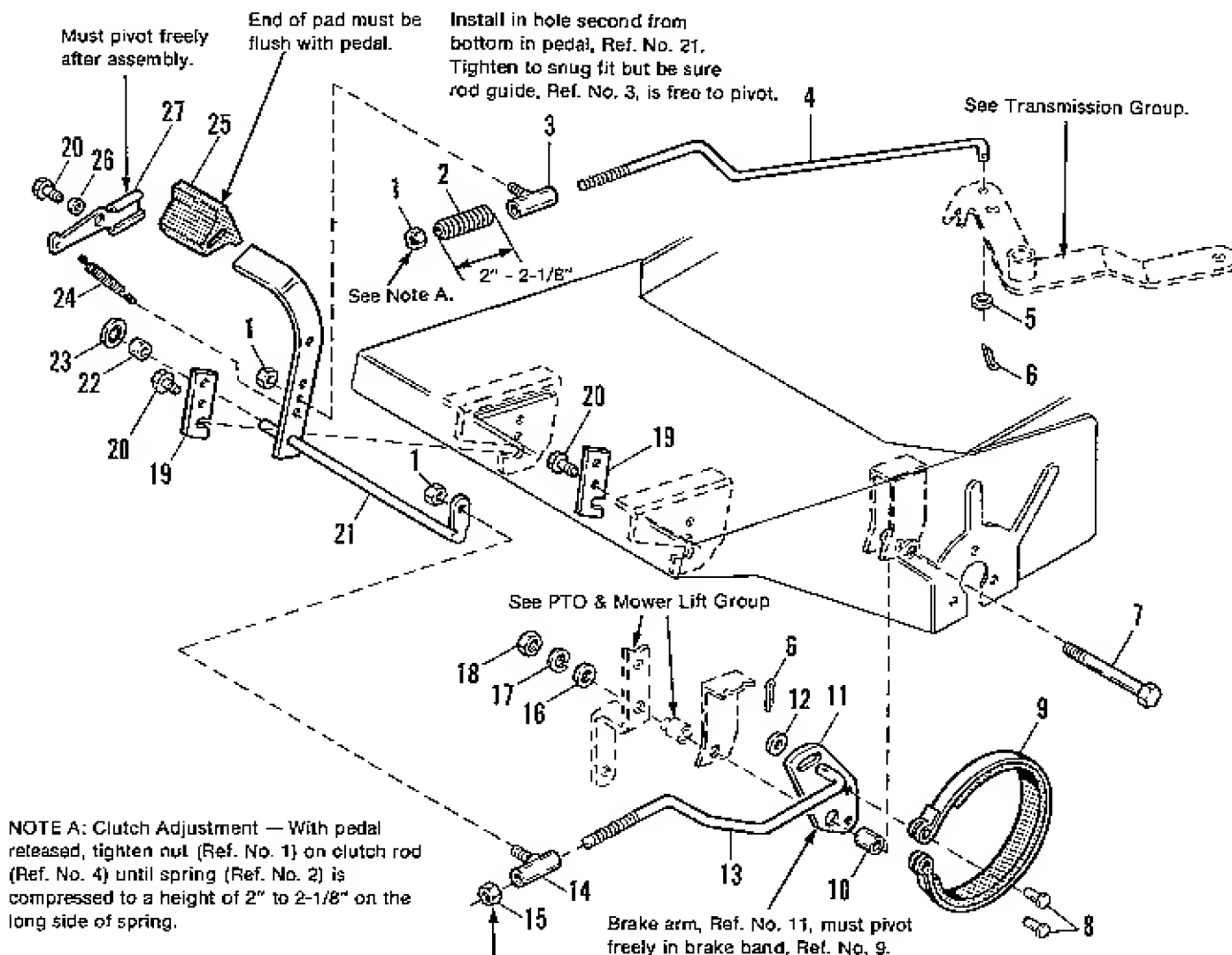
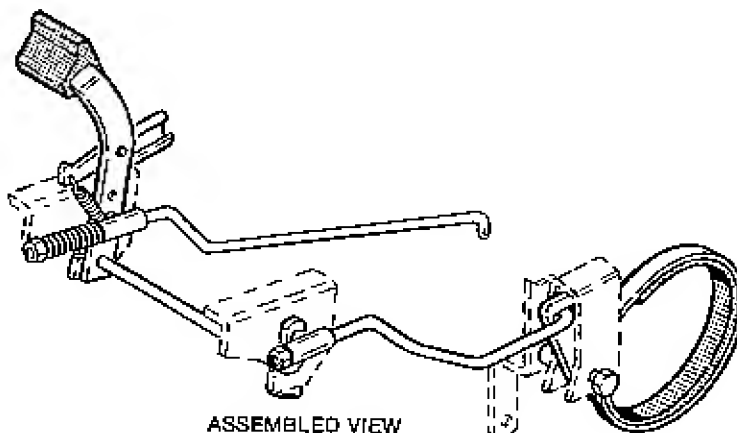
A-11500



| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|--|
| *1 | | 1 | AXLE ASSY., Differential |
| 2 | 1678376 | 1 | CHAIN, Roller |
| 3 | 1668296 | 1 | SPROCKET, 54 Tooth |
| 4 | 1678408 | 1 | SHIM, Sprocket |
| 5 | 1668296 | 1 | DRUM, Brake |
| 6 | 1935048 | 4 | NUT, Flange Lock, 5/16-18 |
| 7 | 1701772 | 1 | SPACER, Axle |
| 8 | 108202 | 2 | BEARING |
| 9 | 1665696 | 2 | FLANGE, Bearing |
| 10 | 1924856 | 5 | SCREW, Taptite, 5/16-18 x 1/2 |
| 11 | 1925359 | 1 | SCREW, Taptite, 5/16-18 x 3/4 |
| 12 | 1678447 | 1 | STOP, Brake Band |
| 13 | 927794 | 2 | RING, Retaining, Wheel |
| 14 | 960202 | 3 | WASHER, 3/4 |
| 15 | 8221042 | 2 | KEY, 3/16 x 3/16 x 1-1/2 |
| 16 | 1701322 | 2 | WHEEL ASSY. |
| 17 | 1664090 | 2 | TUBE (Service Only) (See note below.) |
| 18 | 172353 | 2 | VALVE STEM & CAP |
| 19 | 1700099 | 2 | TIRE, 15 x 6.00-6 |
| 20 | 1701321 | 2 | WHEEL & TIRE ASSY., 15 x 6.00-6 |
| 21 | 1701112 | 1 | MASTER LINK, Chain |
| 22 | 1673333 | 2 | CAP, Threaded |
| 23 | 1960114 | 3 | WASHER, Shim, 3/4 x 1-1/16 (Use as needed) |

*See page 52 for parts breakdown. For parts & service see your local Tecumseh/Peerless distributor.

NOTE: Simplicity Tire Sealant can be used to repair tires in place of tubes. See inside front cover of this manual for part number.

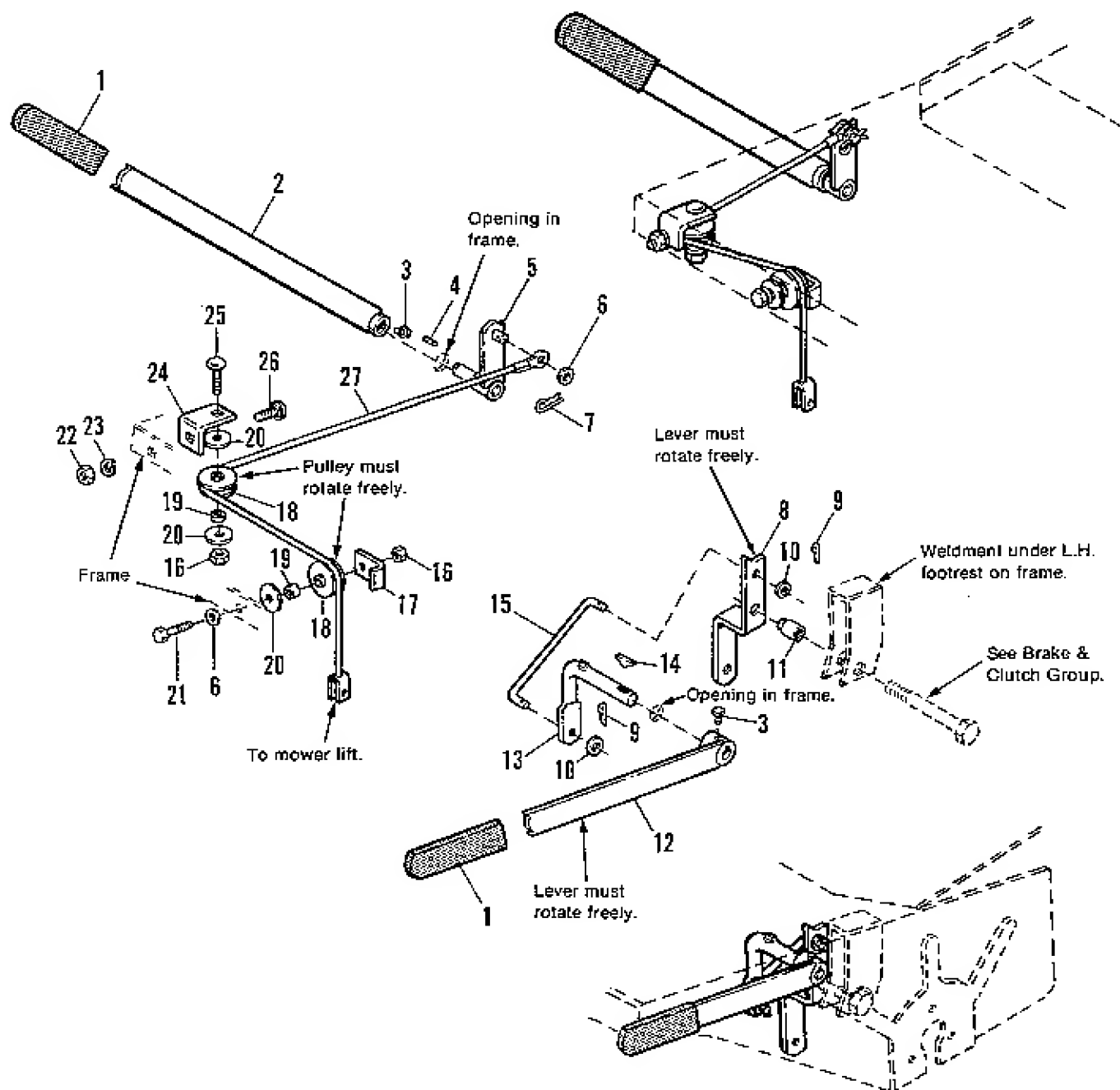


NOTE: Use standard hardware torque spec. chart unless otherwise noted.

Brake & Clutch Group

Simplicity

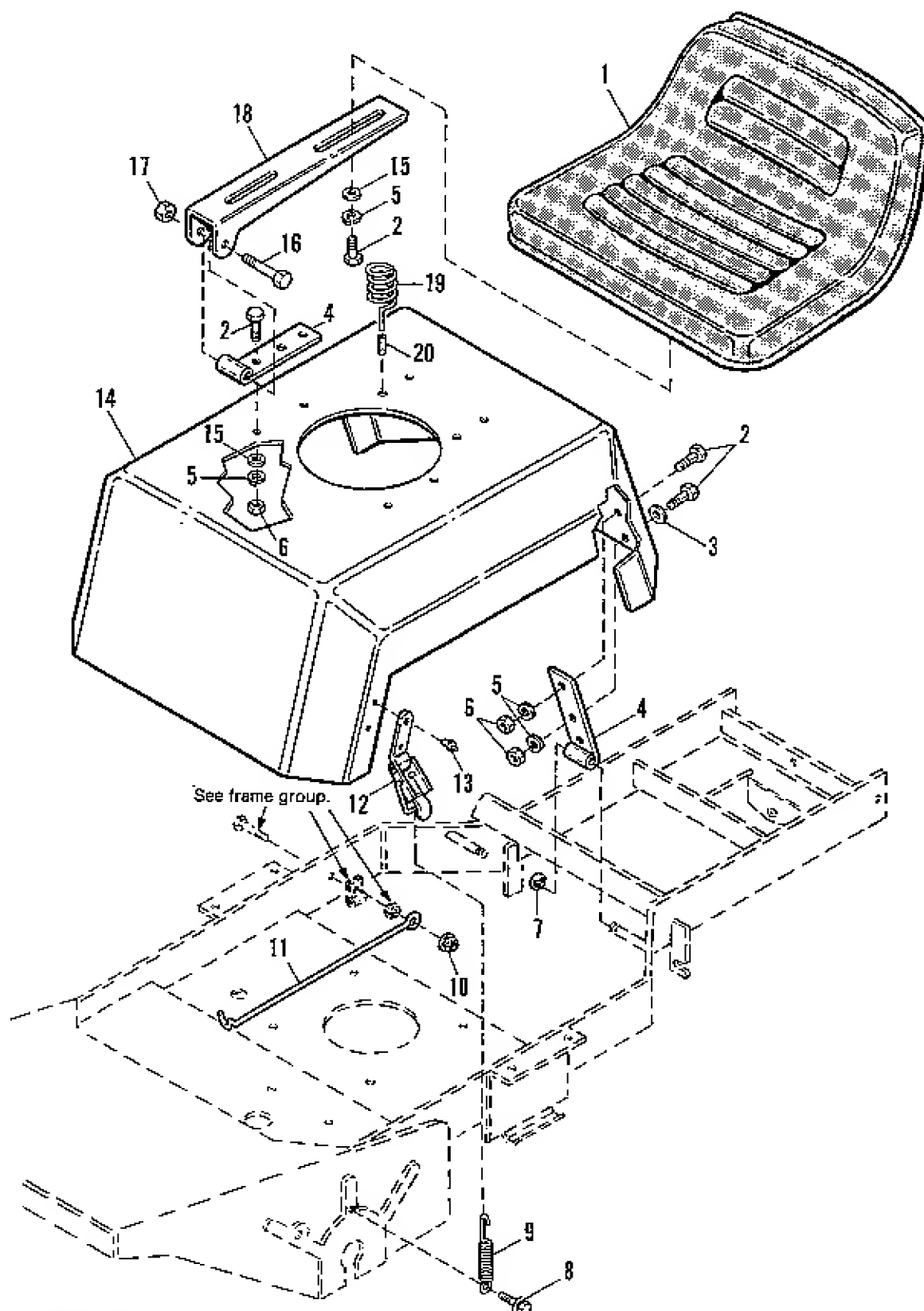
| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|---------------------------------|
| 1 | 1923362 | 3 | NUT, Hex Lock, 5/16-18 |
| 2 | 157041 | 1 | SPRING |
| 3 | 164084 | 1 | GUIDE ASSY., Rod |
| 4 | 1678287 | 1 | ROD, Clutch |
| 5 | 1919326 | 1 | WASHER, 11/32 x 3/4 |
| 6 | 1918447 | 2 | PIN, Cotter, 3/4 |
| 7 | 1960286 | 1 | CAPSCREW, 1/2-13 x 3-1/2, Gr. 5 |
| 8 | 1667132 | 2 | PIN |
| 9 | 1679357 | 1 | BAND ASSY., Brake |
| 10 | 1678409 | 1 | SPACER |
| 11 | 1678279 | 1 | LINK, Brake Arm |
| 12 | 1917378 | 1 | WASHER, 3/8 |
| 13 | 1678284 | 1 | ROD, Brake |
| 14 | 1700114 | 1 | GUIDE ASSY., Rod |
| 15 | 1919439 | 1 | NUT, Hex Lock, 3/8-16 |
| 16 | 1676435 | 1 | WASHER, 1/2 |
| 17 | 1916966 | 1 | LOCKWASHER, 1/2 |
| 18 | 1916951 | 1 | NUT, Hex, 1/2-13 |
| 19 | 1678327 | 2 | BRACKET, Brake |
| 20 | 1924856 | 5 | SCREW, Taptite, 5/16-18 x 1/2 |
| 21 | 1678326 | 1 | SHAFT ASSY., Brake |
| 22 | 1678328 | 1 | SPACER |
| 23 | 1960260 | 1 | NUT, Push |
| 24 | 1678341 | 1 | SPRING |
| 25 | 1666664 | 1 | PAD, Pedal |
| 26 | 1665844 | 1 | SPACER |
| 27 | 1678340 | 1 | LATCH, Brake |



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|-------------------------------|
| 1 | 1665835 | 2 | GRIP |
| 2 | 1678255 | 1 | LEVER ASSY., Lift |
| 3 | 1928804 | 2 | SET SCREW, 1/4-20 x 3/8 |
| 4 | 918312 | 1 | KEY, 3/16 x 5/8 |
| 5 | 1678258 | 1 | LEVER ASSY. |
| 6 | 1917377 | 2 | WASHER, 1/4 |
| 7 | 1960221 | 1 | PIN, Quick |
| 8 | 1678400 | 1 | LEVER, PTO |
| 9 | 1918447 | 2 | PIN, Cotter, 3/4 |
| 10 | 1917642 | 2 | WASHER, 5/16 |
| 11 | 1678401 | 1 | SPACER |
| 12 | 1678402 | 1 | LEVER ASSY., PTO |
| 13 | 1678404 | 1 | LEVER, PTO |
| 14 | 928637 | 1 | KEY, Hi-Pro, 5/32 x 5/8 |
| 15 | 1678330 | 1 | ROD, PTO |
| 16 | 1923358 | 2 | NUT, Hex, Lock, 1/4-20 |
| 17 | 1678448 | 1 | GUIDE, Cable |
| 18 | 1678335 | 2 | PULLEY, Lift Cable |
| 19 | 1678392 | 2 | SPACER |
| 20 | 1960151 | 3 | WASHER, 1/4 |
| 21 | 1921960 | 1 | CAPSCREW, 1/4-20 x 1.0 |
| 22 | 1917372 | 1 | NUT, Hex, 5/16-18 |
| 23 | 1917356 | 1 | LOCKWASHER, 5/16 |
| 24 | 1678263 | 1 | BRACKET, Pulley |
| 25 | 1931320 | 1 | CARRIAGE BOLT, 1/4-20 x 1-1/4 |
| 26 | 1960282 | 1 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 27 | 1678334 | 1 | CABLE ASSY., Lift |

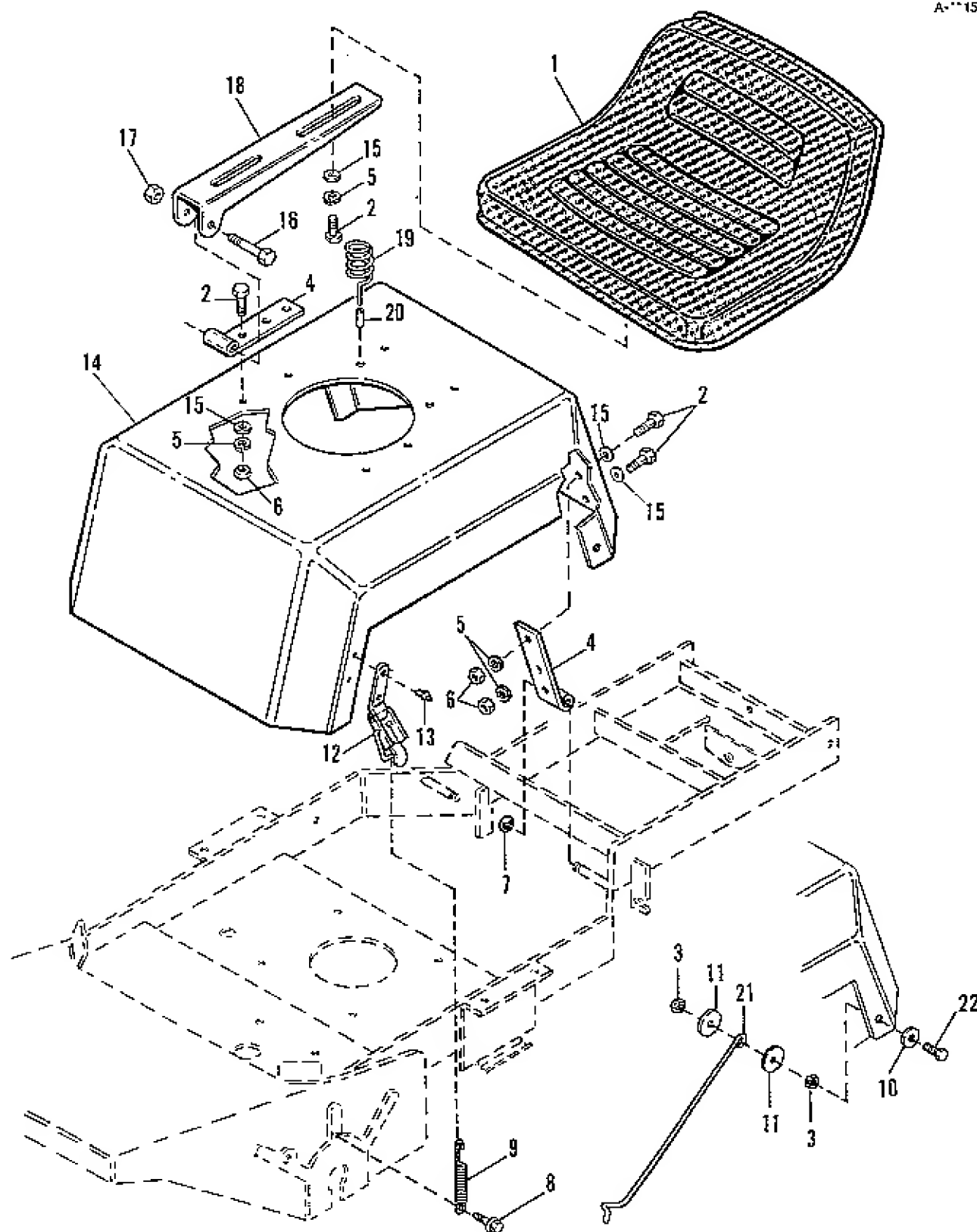
A-**1503



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

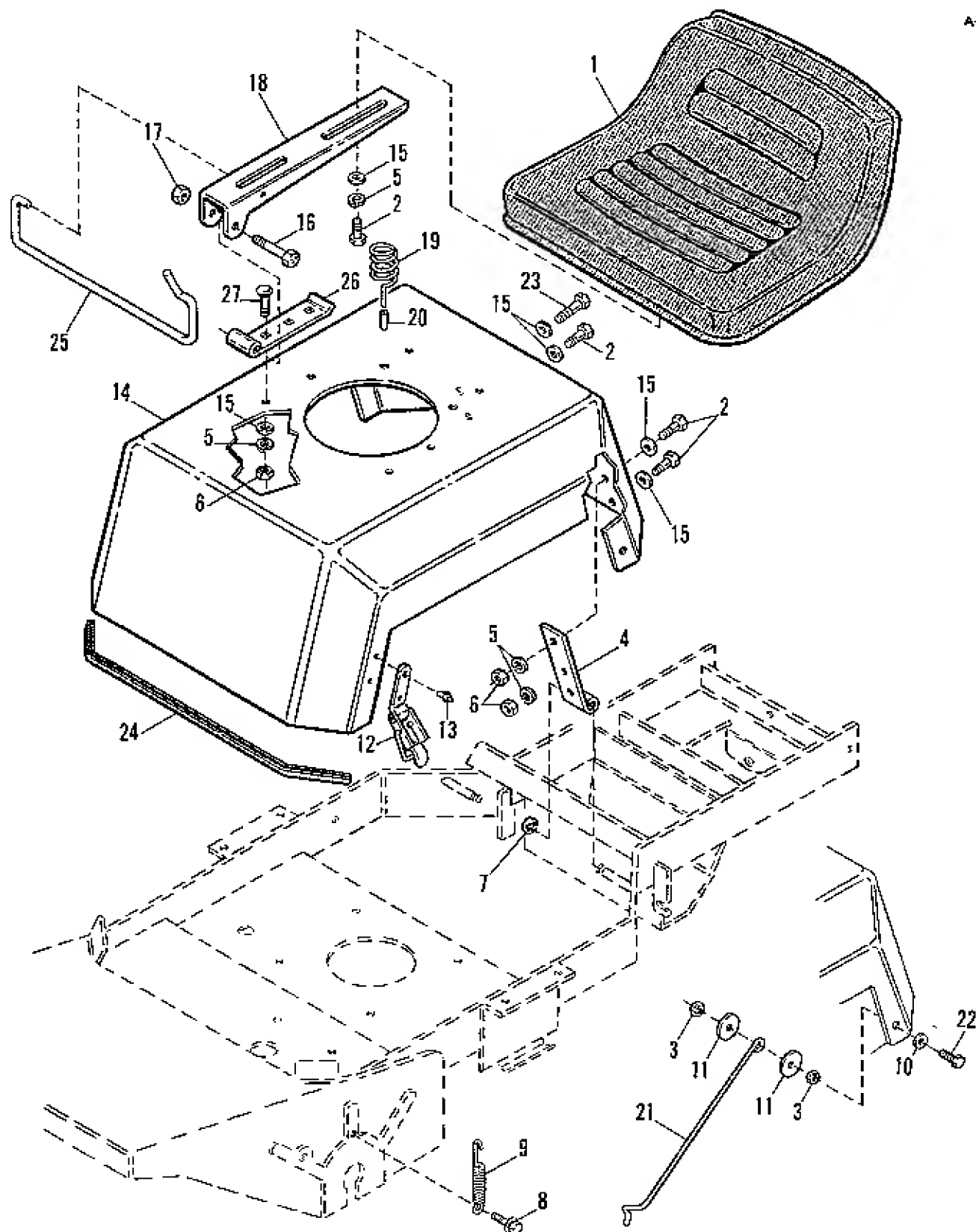
| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|---|
| 1 | 1700618 | 1 | SEAT (Used on 1691330 and on 1691198 after serial no. 1089.) |
| | 1678538 | 1 | SEAT (Used on 1691198 before serial no. 1070.) |
| 2 | 1921332 | 12 | CAPSCREW, 5/16-18 x 3/4 |
| 3 | 1919381 | 2 | WASHER |
| 4 | 1678415 | 4 | HINGE, Seat Deck |
| 5 | 1917356 | 12 | LOCKWASHER, 5/16 |
| 6 | 1917372 | 12 | NUT, Hex, 5/16-18 |
| 7 | 932724 | 2 | RING, Retaining |
| 8 | 1924856 | 2 | SCREW, Taptite, 5/16-18 x 1/2 |
| 9 | 1678416 | 2 | SPRING, Latch |
| 10 | 1930642 | 1 | NUT, Flange, Lock, 1/4-20 |
| 11 | 1679941 | 1 | ROD, Deck Latch |
| 12 | 1678417 | 2 | LATCH, Seat, Pull Tight |
| 13 | 1675044 | 4 | RIVET, Seat Latch |
| 14 | 1678361 | 1 | DECK, Seat |
| 15 | 1917642 | 8 | WASHER, Flat, 5/16 |
| 16 | 1923701 | 2 | CAPSCREW, 3/8-16 x 2 |
| 17 | 1930651 | 2 | NUT, Hex Lock, 3/8-16 |
| 18 | 1666200 | 2 | HINGE, Upper, Seat |
| 19 | 1666690 | 2 | SPRING, Seat |
| 20 | 1666691 | 2 | COVER, Spring |

A-1503



NOTE: Use standard hardware
torque spec. chart unless
otherwise noted.

| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|-------------------------------|
| 1 | 1700618 | 1 | SEAT |
| 2 | 1921332 | 12 | CAPSCREW, 5/16-18 x 3/4 |
| 3 | 1923358 | 2 | NUT, Hex Centerlock, 1/4-20 |
| 4 | 1678415 | 4 | HINGE, Seat Deck |
| 5 | 1917356 | 12 | LOCKWASHER, 5/16 |
| 6 | 1917372 | 8 | NUT, Hex, 5/16-18 |
| 7 | 932724 | 2 | RING, Retaining |
| 8 | 1924856 | 2 | SCREW, Taptite, 5/16-18 x 1/2 |
| 9 | 1678416 | 2 | SPRING, Latch |
| 10 | 1917377 | 1 | WASHER, 1/4 x 3/4 |
| 11 | 1960151 | 2 | WASHER, 1/4 x 1-1/4 |
| 12 | 1678417 | 2 | LATCH, Seat, Pull Tight |
| 13 | 1675044 | 4 | RIVET, Seat Latch |
| 14 | 1701405 | 1 | DECK, Seat |
| 15 | 1917642 | 12 | WASHER, Flat, 5/16 |
| 16 | 1923701 | 2 | CAPSCREW, 3/8-16 x 2 |
| 17 | 1930651 | 2 | NUT, Hex Lock, 3/8-16 |
| 18 | 1666200 | 2 | HINGE, Upper, Seat |
| 19 | 1666690 | 2 | SPRING, Seat |
| 20 | 1666691 | 2 | COVER, Spring |
| 21 | 1701280 | 1 | ROD, Seat Deck |
| 22 | 1921960 | 1 | CAPSCREW, Hex, 1/4-20 x 1 |



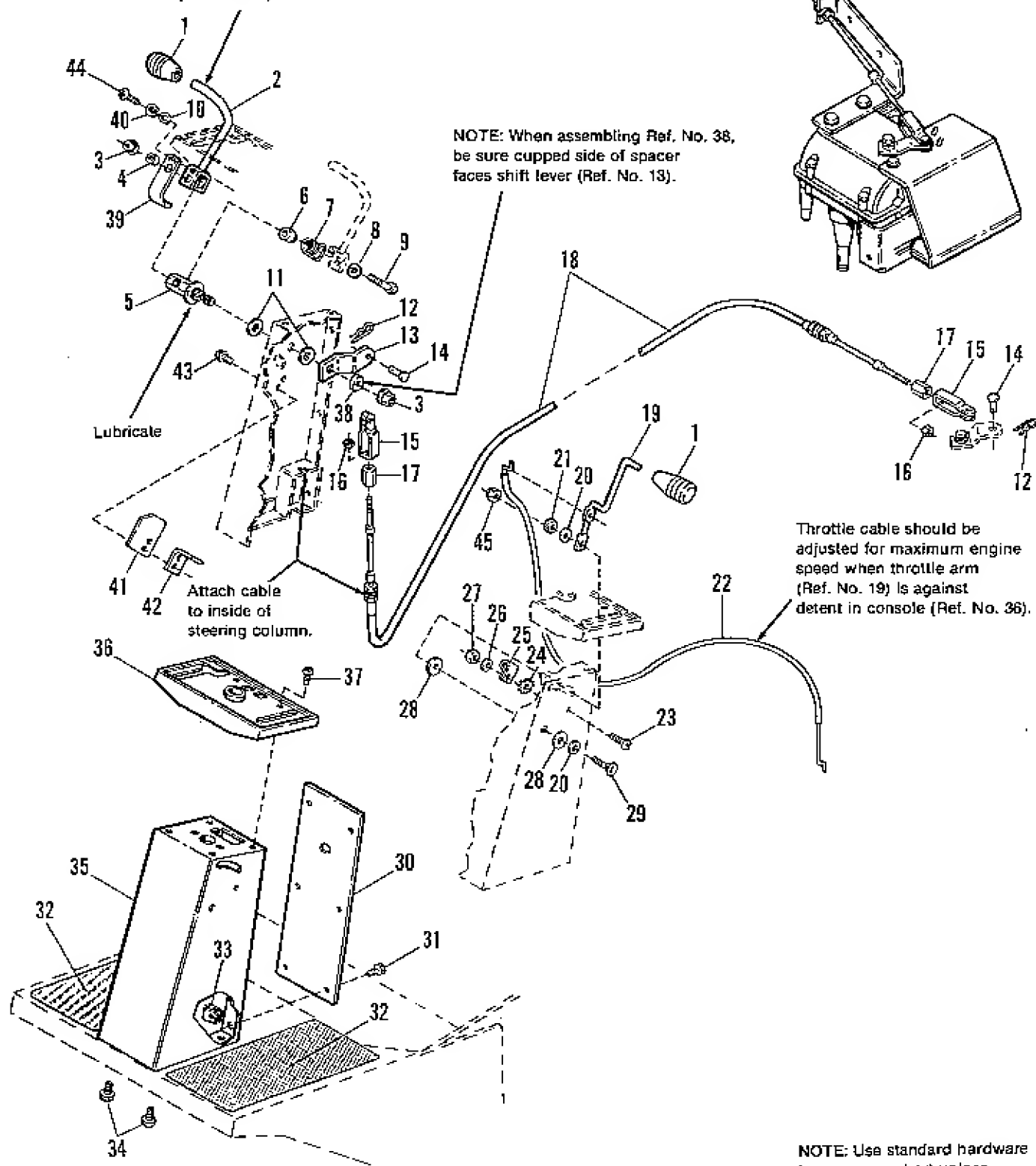
NOTE: Use standard hardware torque spec. chart unless otherwise noted.

| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|-------------------------------|
| 1 | 1700618 | 1 | SEAT |
| 2 | 1921332 | 12 | CAPSCREW, 5/16-18 x 3/4 |
| 3 | 1923356 | 2 | NUT, Hex Centerlock, 1/4-20 |
| 4 | 1678415 | 2 | HINGE, Seat Deck |
| 5 | 1917356 | 12 | LOCKWASHER, 5/16 |
| 6 | 1917372 | 8 | NUT, Hex, 5/16-18 |
| 7 | 932724 | 2 | RING, Retaining |
| 8 | 1924856 | 2 | SCREW, Taptite, 5/16-18 x 1/2 |
| 9 | 1702722 | 2 | SPRING, Latch |
| 10 | 1917377 | 1 | WASHER, 1/4 x 3/4 |
| 11 | 1960151 | 2 | WASHER, 1/4 x 1-1/4 |
| 12 | 1678417 | 2 | LATCH, Seat, Pull Tight |
| 13 | 1675044 | 4 | RIVET, Seat Latch |
| 14 | 1701405 | 1 | DECK, Seat |
| 15 | 1917642 | 12 | WASHER, Flat, 5/16 |
| 16 | 1923701 | 2 | CAPSCREW, 3/8-16 x 2 |
| 17 | 1930651 | 2 | NUT, Hex Lock, 3/8-16 |
| 18 | 1701559 | 2 | HINGE, Upper, Seat |
| 19 | 1666690 | 2 | SPRING, Seat |
| 20 | 1666691 | 2 | COVER, Spring |
| 21 | 1701280 | 1 | ROD, Seat Deck |
| 22 | 1921960 | 1 | CAPSCREW, Hex, 1/4-20 x 1 |
| 23 | 1921333 | 1 | CAPSCREW, Hex, 5/16-18 x 1 |
| 24 | 1702158 | 1 | MOULDING, Deck |
| 25 | 1701509 | 1 | LATCH, Seat |
| 26 | 1701560 | 2 | HINGE, Lower |
| 27 | 1960282 | 4 | BOLT, Carriage, 5/16-18 x 3/4 |

A-11504

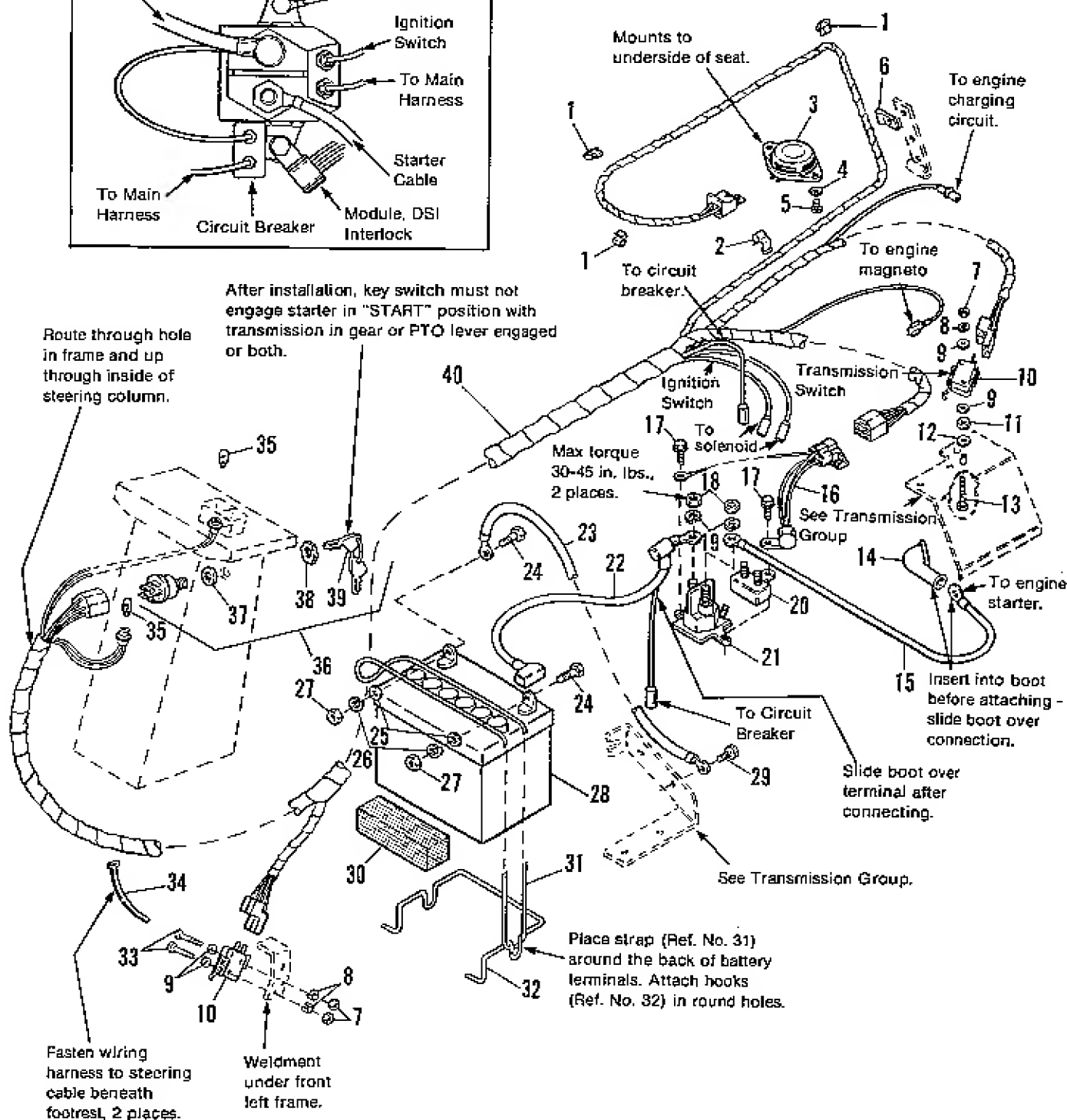
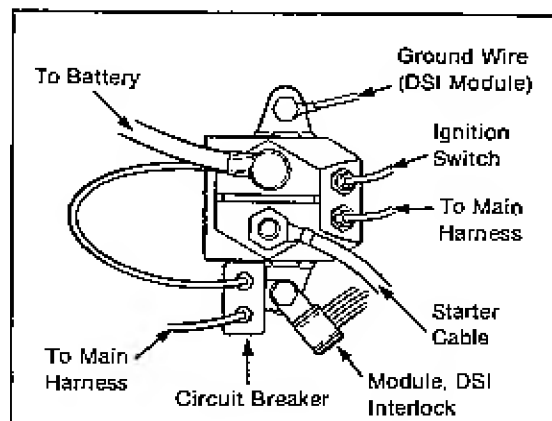
Transmission MUST remain in neutral when shift lever (Ref. No. 2) is against upper & lower neutral stops of steering column console (Ref. No. 36).

ASSEMBLED VIEW



| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|---|
| 1 | 1678365 | 2 | KNOB, Control |
| 2 | 1701278 | 1 | ROD ASSY., Shift (1691457 & 1691458) |
| | 1678427 | 1 | ROD ASSY., Shift (1691198 & 1691330) |
| 3 | 1924433 | 2 | NUT, Hex, Fiber Lock, 5/16-18 |
| 4 | 1665889 | 1 | SPACER |
| 5 | 1685327 | 1 | PIVOT, Shift (Incl. Ref. No. 38) |
| 6 | 1678425 | 1 | SPACER |
| 7 | 1678429 | 1 | SPRING, Torsion |
| 8 | 1917642 | 1 | WASHER, Flat, 5/16 |
| 9 | 1922127 | 1 | CAPSCREW, Hex, 5/16-18 x 1-3/4 |
| 10 | 1917458 | 1 | WASHER, #6, Plain |
| 11 | 1678360 | 2 | WASHER, Nylon, 33/64 x 1 |
| 12 | 1960221 | 2 | PIN, Quick |
| 13 | 1678283 | 1 | LEVER, Shift |
| 14 | 1960261 | 2 | PIN |
| 15 | 1678377 | 2 | CLEVIS |
| 16 | 1678436 | 2 | NUTS, Special #10-32 |
| 17 | 1700860 | 2 | NUT, Collar |
| 18 | 1678288 | 1 | CABLE, Transmission |
| 19 | 1678362 | 1 | THROTTLE ARM |
| 20 | 1917377 | 2 | WASHER, 1/4 |
| 21 | 1923358 | 1 | LOCKNUT, 1/4-20 |
| 22 | 1678371 | 1 | CABLE, Throttle |
| 23 | 1930531 | 1 | SCREW, Rd. Hd., #10-32 x 1/2 |
| 24 | 1922711 | 1 | LOCKWASHER, Ext. Tooth #10 |
| 25 | 158475 | 1 | CLIP, Throttle Cable |
| 26 | 1923212 | 1 | WASHER, 7/32 x 1/2 |
| 27 | 1928919 | 1 | NUT, #10-32 |
| 28 | 1678366 | 2 | WASHER, Nylon, 17/64 x 3/4 x 7/8 |
| 29 | 1921960 | 1 | CARRIAGE BOLT, 1/4-20 x 1 |
| 30 | 1678245 | 1 | PANEL, Steering Column |
| 31 | 1676860 | 6 | SCREW, Hex, Type AB |
| 32 | 1678437 | 2 | MAT, Foot |
| 33 | 1676647 | 5 | SPEED NUT, "U" Type |
| 34 | 1924856 | 4 | SCREW, Taptite, 5/16-18 x 1/2 |
| 35 | 1685362 | 1 | COLUMN ASSY., Steering |
| 36 | 1678357 | 1 | CONSOLE, Steering Column |
| 37 | 1678419 | 4 | SCREW, Taptite, 1/4-20 x 3/4 |
| 38 | 1700880 | 1 | SPACER (Shift Lever) |
| 39 | 1701274 | 1 | NEUTRAL SWITCH ARM (1691457 & 1691458 only) |
| 40 | 1930947 | 1 | LOCKWASHER, #5 Spring (1691457 & 1691458 only) |
| 41 | 1701328 | 1 | FLIPPER, Switch (1691457 & 1691458 only) |
| 42 | 1701275 | 1 | BRACKET, Switch (1691457 & 1691458 only) |
| 43 | 1930416 | 2 | SCREW, Taptite #10-32 x 3/8 (1691457 & 1691458 only) |
| 44 | 1935944 | 1 | SCREW, Taptite, #5-40 x 3/4 (1691457 & 1691458 only) |
| 45 | 1920397 | 1 | NUT, Hex Lock (ESNA) 1/4-20 (1691457 & 1691458 only) |
| 46 | 1917458 | 1 | WASHER, #6, Plain (1691457 & 1691458 only) |

A-***1505

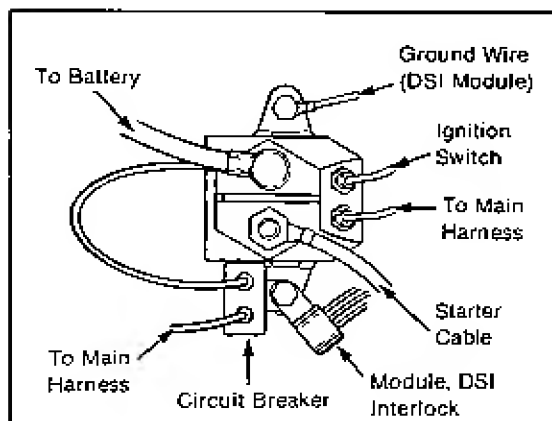


NOTE: Use standard hardware torque spec. chart unless otherwise noted.

| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|--|
| 1 | 930222 | 3 | CLIP, Wire |
| 2 | 172436 | 1 | CLIP, Wire |
| 3 | 1700636 | 1 | SWITCH, Seat (Used on all 1691330 and 1691198 after serial no. 1069.) |
| | 1671703 | 1 | SWITCH, Seat (Used on 1691198 before serial no. 1070.) |
| 4 | 1921880 | 2 | LOCKWASHER, Ext., 1/4 |
| 5 | 1926025 | 2 | SCREW, Rd. Hd., 1/4-20 x 1/2 |
| 6 | 926918 | 1 | CLAMP, Wire |
| 7 | 1931003 | 4 | NUT, Hex, #5-40 |
| 8 | 1930947 | 4 | LOCKWASHER, #6 |
| 9 | 1917458 | 4 | WASHER, #6 |
| 10 | 1679932 | 2 | MICRO SWITCH, Tandem |
| 11 | 1923358 | 2 | LOCKNUT, Hex, 1/4-20 |
| 12 | 1917377 | 2 | WASHER, 1/4 |
| 13 | 1678398 | 2 | STUD, Switch, Mtg. |
| 14 | 122023 | 1 | COVER, Terminal |
| 15 | 1668819 | 1 | CABLE ASSY., (Starter) |
| 16 | 1672654 | 1 | MODULE, DSI, Interlock (Used with Briggs & Stratton engine only.) |
| | 1700195 | 1 | MODULE, DSI, Interlock (Used with Tecumseh engine only.) |
| 17 | 925592 | 2 | SCREW, Taplite, 1/4-20 x 3/4, Pltd. |
| 18 | 920263 | 2 | NUT, Hex, 5/16-24 |
| 19 | 917356 | 2 | LOCKWASHER, 5/16 |
| 20 | 1665238 | 1 | CIRCUIT BREAKER |
| 21 | 1700751 | 1 | SOLENOID |
| 22 | 1677297 | 1 | CABLE ASSY. (Battery - Solenoid) |
| 23 | 1671158 | 1 | CABLE ASSY., (Battery Ground) |
| 24 | 923341 | 2 | CAPSCREW, Hex, 1/4-20 x 3/4 |
| 25 | 917377 | 2 | WASHER, 1/4 |
| 26 | 916964 | 2 | LOCKWASHER, 1/4 |
| 27 | 916622 | 2 | NUT, Hex, 1/4-20 |
| 28 | 1685215 | 1 | BATTERY, 12V |
| 29 | 924856 | 1 | SCREW, Taplite, 5/16 x 1/2 |
| 30 | 1678391 | 1 | PAD, Foam, Battery |
| 31 | 1665872 | 1 | STRAP, Battery |
| 32 | 1667805 | 1 | BRACE, Battery |
| 33 | 1960014 | 2 | SCREW, Rnd. Hd., #5-40 x 1-1/2 |
| 34 | 932747 | 2 | CABLE TY-WRAP |
| 35 | 1676130 | 2 | LAMP, Indicator |
| 36 | 178260 | 1 | SWITCH, Ignition (Incl. Ref. Nos. 37, 38 & 39) |
| 37 | 918906 | 1 | LOCKWASHER, Int. 5/8 |
| 38 | 122234 | 1 | NUT, 5/8-32 |
| 39 | 122203 | 1 | KEYS & RING |
| *40 | 1700686 | 1 | WIRING HARNESS |

*Used on all 1691330 and on 1691198 after serial no. 1069. Mfg. No. 1691198 before serial no. 1070 requires alterations: cut seat switch connector off old wiring harness and replace the similar end on new harness with old connector.

A-1505

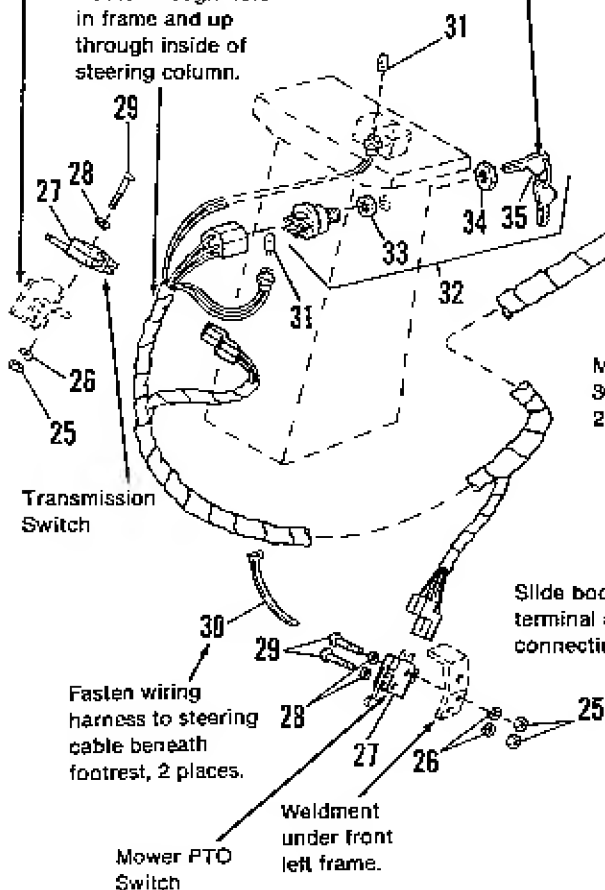


See Console & Controls Group

Route through hole in frame and up through inside of steering column.

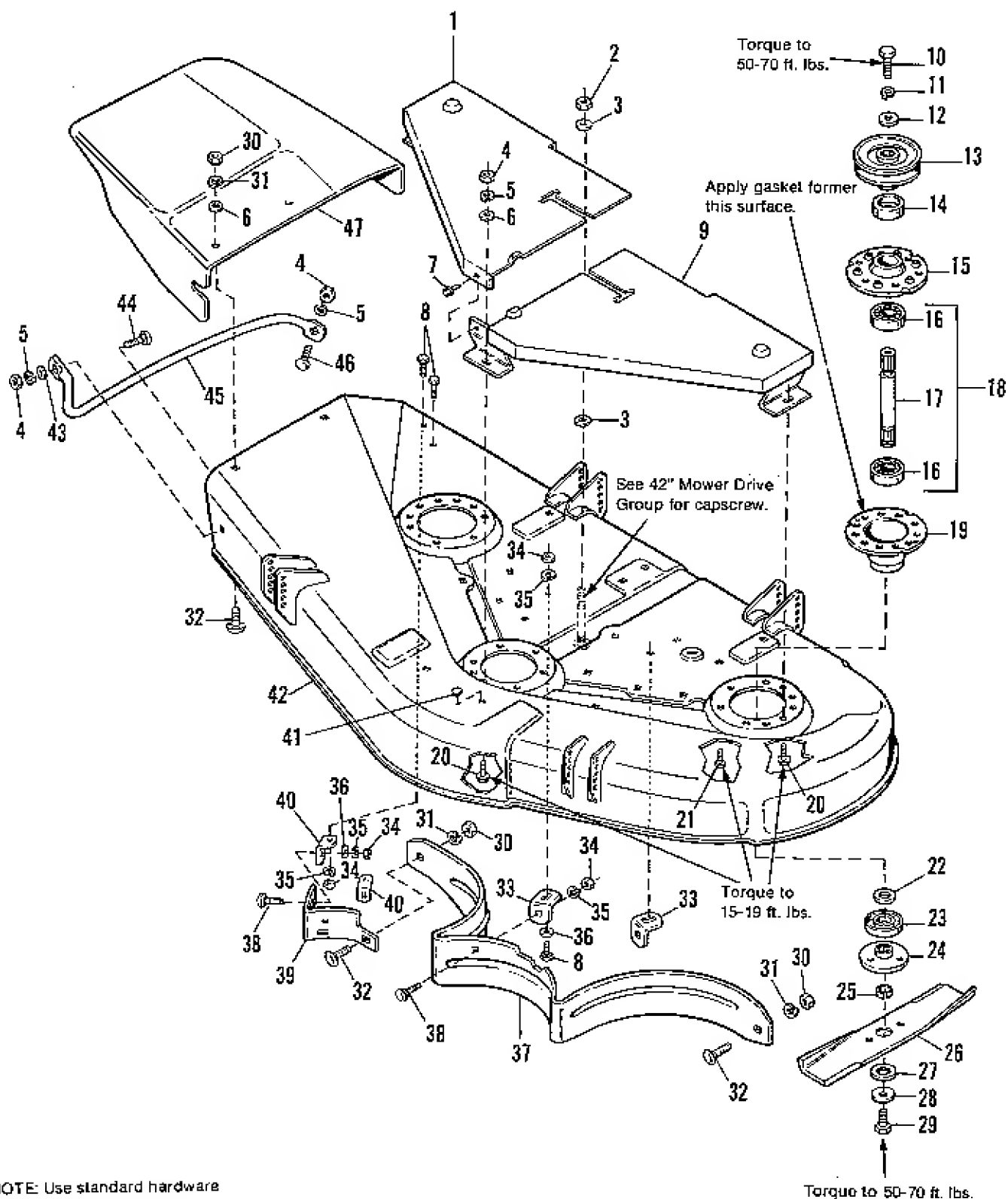
After installation, key switch must not engage starter in "START" position with transmission in gear or PTO lever engaged or both.

C



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

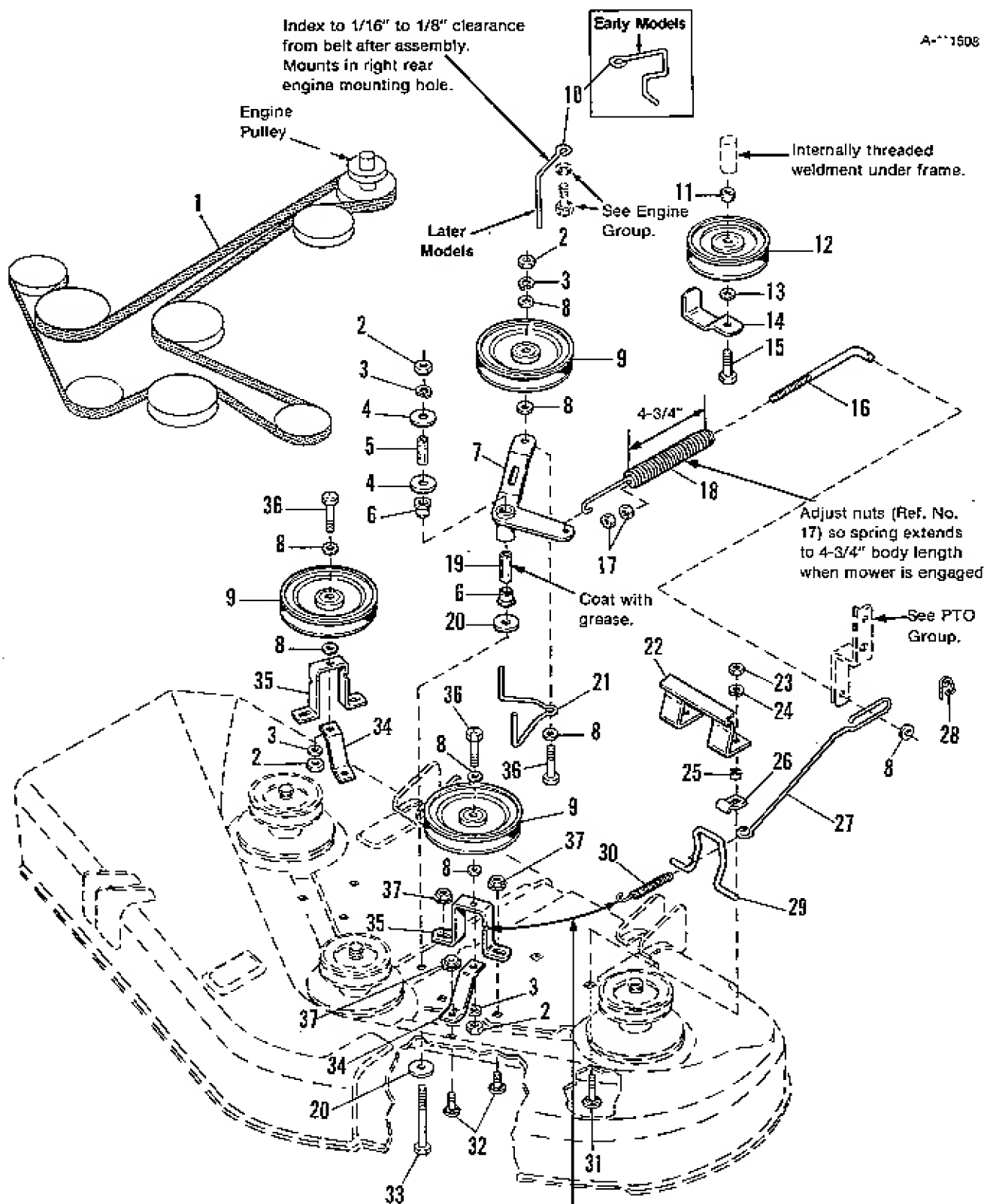
| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|---|
| 1 | 930222 | 3 | CLIP, Wire |
| 2 | 172436 | 3 | CLIP, Wire |
| 3 | 1700636 | 1 | SWITCH, Seat |
| 4 | 1921880 | 2 | LOCKWASHER, Ext., 1/4 |
| 5 | 1926025 | 2 | SCREW, Rnd. Hd., 1/4-20 x 1/2 |
| 6 | 926918 | 1 | CLAMP, Wire |
| 7 | 916822 | 2 | NUT, Hex, 1/4-20 |
| 8 | 916964 | 2 | LOCKWASHER, 1/4 |
| 9 | 917377 | 2 | WASHER, 1/4 |
| 10 | 1671158 | 1 | CABLE ASSY. (Battery Ground) |
| 11 | 1665872 | 1 | STRAP, Battery |
| 12 | 1667805 | 1 | BRACE, Battery Hold Down |
| 13 | 924856 | 1 | SCREW, Tapitite, 5/16 x 1/2 (Zinc Pltd.) |
| 14 | 1685215 | 1 | BATTERY, 12V |
| 15 | 923341 | 2 | CAP SCREW, Hex, 1/4-20 x 3/4 |
| 16 | 122023 | 1 | COVER, Terminal |
| 17 | 1672654 | 1 | MODULE, DSt, Interlock |
| 18 | 925592 | 2 | SCREW, Tapitite, 1/4-20 x 3/4, Pltd. |
| 19 | 920263 | 2 | NUT, Hex, 5/16-24 |
| 20 | 917356 | 2 | LOCKWASHER, 5/16 |
| 21 | 1665238 | 1 | CIRCUIT BREAKER |
| 22 | 1668819 | 1 | CABLE ASSY., Starter |
| 23 | 1701526 | 1 | CABLE ASSY., (Battery Solenoid) |
| 24 | 1700751 | 1 | SOLENOID |
| 25 | 1931003 | 4 | NUT, Hex, #5-40 |
| 26 | 1930947 | 4 | LOCKWASHER, #5 |
| 27 | 1679932 | 2 | MICRO SWITCH, Tandem |
| 28 | 1917458 | 4 | WASHER, #6 |
| 29 | 1960014 | 4 | SCREW, Rnd. Hd., #5-40 x 1-1/2 |
| 30 | 932747 | 2 | CABLE TY-WRAP |
| 31 | 1676130 | 2 | LAMP, Indicator |
| 32 | 178280 | 1 | SWITCH, Ignition (Incl. Ref. Nos. 33, 34 & 35.) |
| 33 | 918906 | 1 | LOCKWASHER, Int. 5/8 |
| 34 | 122234 | 1 | NUT, 5/8-32 |
| 35 | 122203 | 1 | KEYS & RING |
| 36 | 1701286 | 1 | WIRING HARNESS |



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|--|
| 1 | 1678294 | 1 | COVER ASSY., Belt, R.H. |
| 2 | 1917421 | 1 | NUT, Hex, Jam, 3/8-16 |
| 3 | 1922611 | 2 | WASHER |
| 4 | 1917372 | 5 | NUT, 5/16-18 |
| 5 | 1917356 | 5 | LOCKWASHER, 5/16 |
| 6 | 1917378 | 5 | WASHER, 3/8 |
| 7 | 1927428 | 1 | SCREW, Taptite, 1/4-20 x 3/8 |
| 8 | 1924009 | 4 | CAPSCREW, Hex, 1/4-20 x 7/8 |
| 9 | 1678295 | 1 | COVER ASSY., Belt, L.H. |
| 10 | 1936723 | 3 | CAPSCREW, Hex, 7/16-14 x 1-3/4 |
| 11 | 1918199 | 3 | LOCKWASHER, 7/16 |
| 12 | 1933263 | 3 | WASHER, 7/16 |
| 13 | 1678271 | 3 | PULLEY ASSY., Arbor |
| 14 | 1657969 | 3 | SHIELD, Bearing, Upper |
| 15 | 1655729 | 3 | HOUSING, Top (Arbor) |
| 16 | 108202 | 6 | BEARING |
| 17 | 1685245 | 3 | SHAFT, Arbor (Incl. Ref. No. 25) |
| 18 | 1685251 | 3 | SHAFT & BEARING ASSY. (Incl. Ref. Nos. 16 & 25) |
| 19 | 1655728 | 3 | HOUSING, Bottom (Arbor) |
| 20 | 1927477 | 3 | CAPSCREW, Taptite, 5/16-18 x 1 |
| 21 | 1664847 | 15 | SCREW, Taptite, 5/16-18 x 3/4 |
| 22 | 1700230 | 3 | WASHER, Shim |
| 23 | 1657588 | 3 | SHIELD, Grass |
| 24 | 1655777 | 3 | ADAPTOR, Blade |
| 25 | 1672132 | 3 | COLLAR, Mower Arbor |
| 26 | 1656147 | 3 | BLADE |
| 27 | 1656927 | 3 | WASHER, Spline |
| 28 | 1656916 | 3 | WASHER, Spring |
| 29 | 1923491 | 3 | CAPSCREW, Hex, 7/16-14 x 1 |
| 30 | 1916950 | 4 | NUT, 3/8-16 |
| 31 | 1916965 | 4 | LOCKWASHER, 3/8 |
| 32 | 1931348 | 4 | BOLT, Carriage, 3/8-16 x 3/4 |
| 33 | 1608331 | 2 | CLIP, Baffle |
| 34 | 1916622 | 8 | NUT, 1/4-20 |
| 35 | 1916964 | 8 | LOCKWASHER |
| 36 | 1917377 | 4 | WASHER, 1/4 |
| 37 | 1608135 | 1 | BAFFLE |
| 38 | 1923333 | 4 | CARRIAGE BOLT, 1/4-20 x 5/8 |
| 39 | 1665709 | 1 | BAFFLE, Discharge |
| 40 | 108186 | 2 | CLIP, Baffle |
| 41 | 1700841 | 2 | PLUG, Plastic |
| 42 | 1685307 | 1 | HOUSING ASSY., 42" Mower |
| 43 | 1919381 | 1 | WASHER, 5/16 |
| 44 | 1931335 | 1 | CARRIAGE BOLT, 5/16-18 x 1 |
| 45 | 1665562 | 1 | GUARD, Mower Discharge |
| 46 | 1931333 | 1 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 47 | 1656049 | 1 | DEFLECTOR |

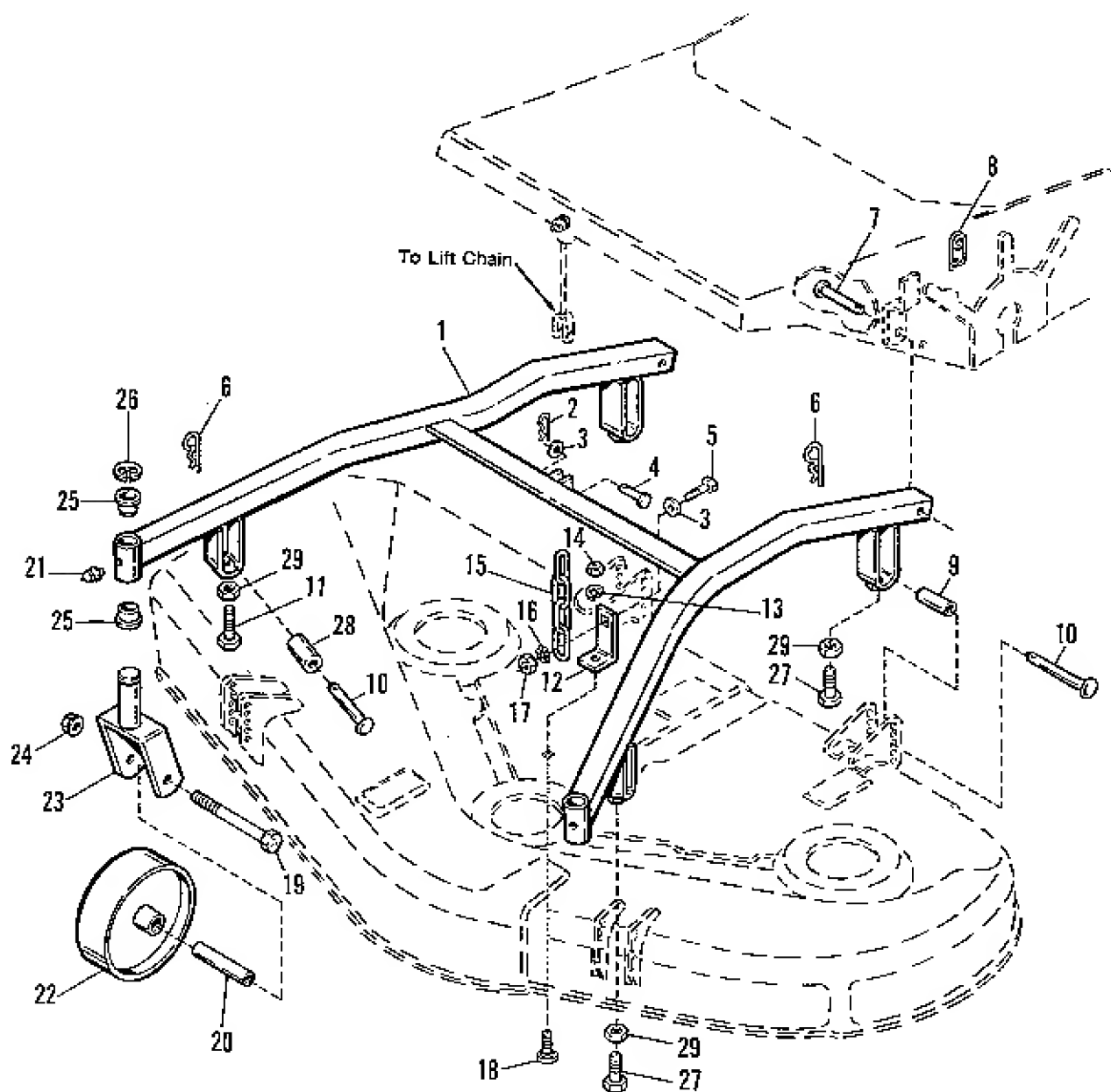
A-1508



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

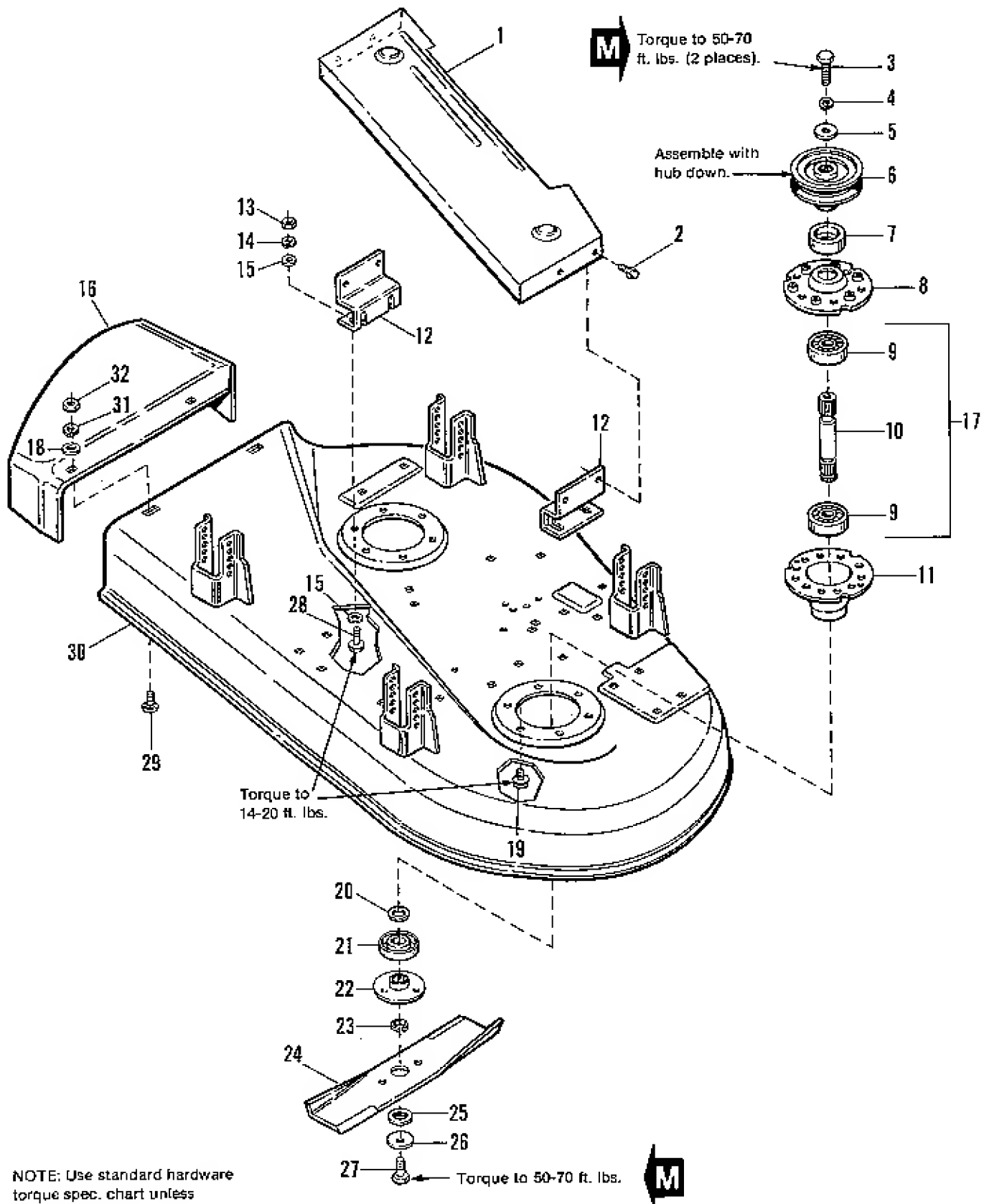
Attach spring (Ref. No. 30) to notch on idler support (Ref. No. 35).

| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|--------------------------------|
| 1 | 1678241 | 1 | BELT |
| 2 | 1916950 | 4 | NUT, Hex, 3/8-16 |
| 3 | 1916965 | 4 | LOCKWASHER |
| 4 | 1922611 | 2 | WASHER |
| 5 | 1676088 | 1 | SPACER |
| 6 | 1663114 | 2 | BUSHING |
| 7 | 1678238 | 1 | ARM ASSY., Clutch |
| 8 | 1917642 | 8 | WASHER, 5/16 |
| 9 | 171247 | 3 | PULLEY, Idler |
| 10 | 1678305 | 1 | STOP, Belt (Early Models) |
| | 1701921 | 1 | STOP, Belt (Later Models) |
| 11 | 1666294 | 1 | SPACER |
| 12 | 1685150 | 1 | PULLEY ASSY. |
| 13 | 1922755 | 1 | WASHER, 3/8 |
| 14 | 1677135 | 1 | GUIDE, Belt |
| 15 | 1928635 | 1 | SCREW, Taptite, 3/8-16 x 1-1/4 |
| 16 | 1678236 | 1 | ROD, PTO |
| 17 | 1920161 | 2 | NUT, Hex, Jam, 5/16-18 |
| 18 | 1678237 | 1 | SPRING, PTO Rod |
| 19 | 1657242 | 1 | SPACER |
| 20 | 1924356 | 2 | WASHER |
| 21 | 1678405 | 1 | STOP, Belt |
| 22 | 1700178 | 1 | BRACKET, Brake |
| 23 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 24 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 25 | 1666294 | 2 | SPACER |
| 26 | 1664004 | 2 | CLIP |
| 27 | 1678353 | 1 | ROD, Brake |
| 28 | 1918196 | 1 | PIN, Spring |
| 29 | 1700129 | 1 | ROD, Brake |
| 30 | 1700869 | 1 | SPRING |
| 31 | 1960223 | 2 | CARRIAGE BOLT, 5/16-18 x 1-1/4 |
| 32 | 1931333 | 6 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 33 | 1960246 | 1 | CAPSCREW, Hex, 3/8-16 x 4-1/2 |
| 34 | 1678412 | 2 | BRACE |
| 35 | 1678240 | 2 | SUPPORT, Idler |
| 36 | 1921971 | 3 | CAPSCREW, Hex, 3/8-16 x 1-3/4 |
| 37 | 1927557 | 6 | NUT, Flange Whizlock, 5/16-18 |



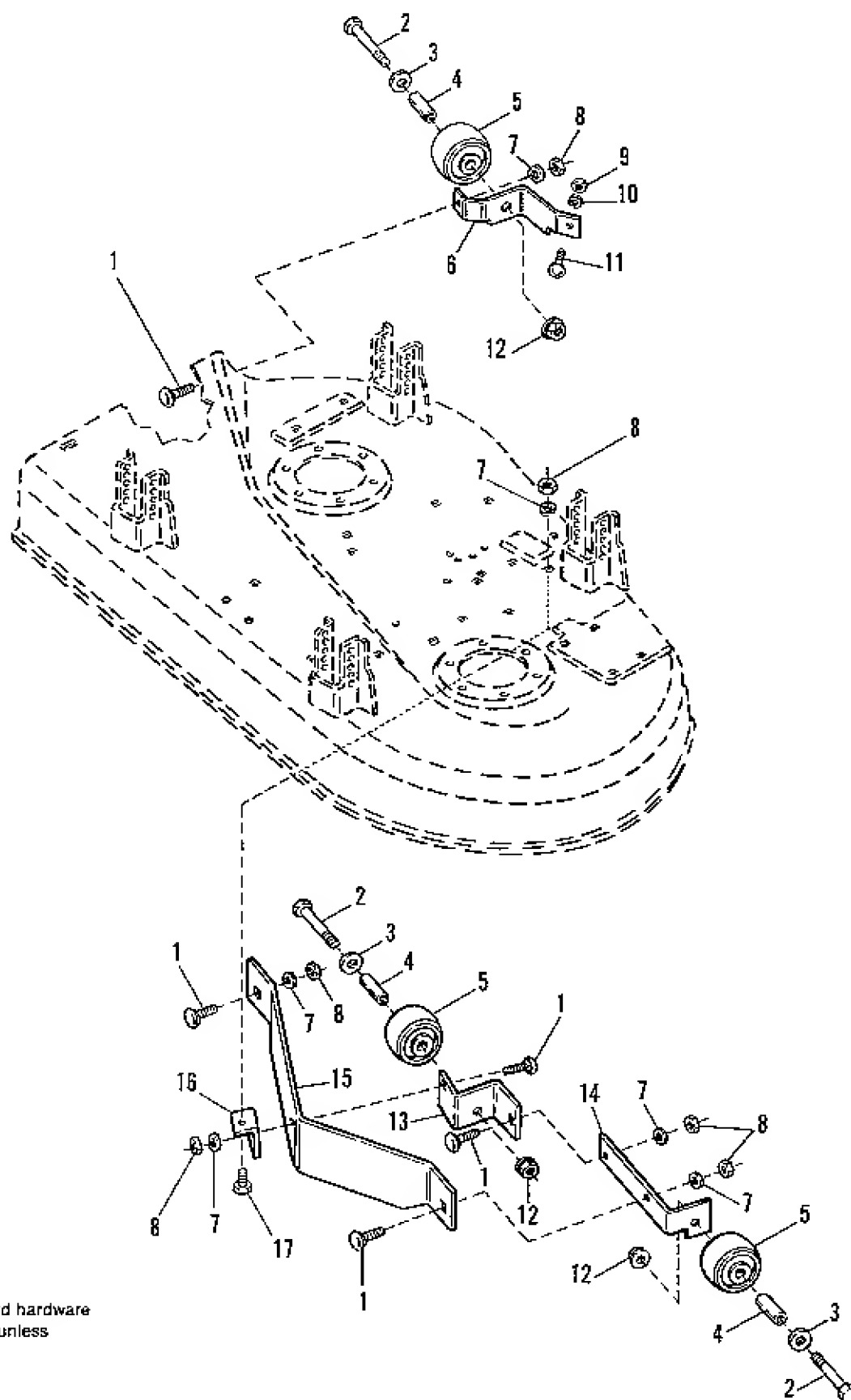
NOTE: Use standard hardware torque spec. chart unless otherwise noted.

| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|-------------------------------|
| 1 | 1678247 | 1 | ARM ASSY. |
| 2 | 1960221 | 1 | PIN, Quick |
| 3 | 1921319 | 2 | WASHER, 1/4 |
| 4 | 1960296 | 1 | PIN, Lift Cable |
| 5 | 1923341 | 1 | CAPSCREW, Hex, 1/4-20 x 3/4 |
| 6 | 1918196 | 4 | PIN, Quick |
| 7 | 105249 | 2 | PIN, Hitch |
| 8 | 176012 | 2 | PIN, Safety |
| 9 | 1678291 | 2 | SPACER, Rear |
| 10 | 1678434 | 4 | PIN |
| 11 | 1929116 | 1 | CAPSCREW, Hex, 3/8-16 x 2 |
| 12 | 1678339 | 1 | BRACKET, Lift |
| 13 | 1917356 | 1 | LOCKWASHER, 5/16 |
| 14 | 1917372 | 1 | NUT, Hex, 5/16-18 |
| 15 | 1678337 | 1 | CHAIN, Lift |
| 16 | 1921880 | 1 | LOCKWASHER, Ext., 1/4 |
| 17 | 1916622 | 1 | NUT, Hex, 1/4-20 |
| 18 | 1931333 | 1 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 19 | 1960286 | 2 | CAPSCREW, Hex, 1/2-13 x 3-1/2 |
| 20 | 1678304 | 2 | SPACER, Wheel |
| 21 | 1921133 | 4 | FITTING, Lube, 1/4 |
| 22 | 1702483 | 2 | WHEEL |
| 23 | 1678092 | 2 | YOKE ASSY., Wheel |
| 24 | 1930644 | 2 | NUT, Lock, 1/2-13 |
| 25 | 176440 | 4 | BUSHING |
| 26 | 927794 | 2 | E-RING |
| 27 | 1921974 | 3 | CAPSCREW, Hex, 3/8-16 x 1-1/2 |
| 28 | 1678292 | 2 | SPACER, Front |
| 29 | 1917421 | 4 | NUT, Hex, Jam, 3/8-16 |



| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|--|
| 1 | 1700398 | 1 | COVER, Belt |
| 2 | 1927428 | 4 | SCREW, Taptite, 1/4-20 x 3/8 |
| 3 | 1938723 | 2 | CAPSCREW, Hex, 7/16-14 x 3/4 |
| 4 | 1918199 | 2 | LOCKWASHER |
| 5 | 1933263 | 2 | WASHER |
| 6 | 1700271 | 2 | PULLEY ASSY., Arbor |
| 7 | 1657969 | 2 | SHIELD, Upper Grass |
| 8 | 1655729 | 2 | HOUSING, Top |
| 9 | 108202 | 4 | BEARING |
| 10 | 1685245 | 2 | SHAFT (Incl. Ref. No. 23) |
| 11 | 1655728 | 2 | HOUSING, Bottom |
| 12 | 1700399 | 2 | BRACKET, Belt Cover |
| 13 | 1917372 | 4 | NUT, Hex, 5/16-18 |
| 14 | 1917356 | 4 | LOCKWASHER, 5/16 |
| 15 | 1917642 | 8 | WASHER, Plain, 3/8 |
| 16 | 1702190 | 1 | DEFLECTOR |
| 17 | 1685251 | 2 | SHAFT & BEARING ASSY. (Incl. Ref. Nos. 9, 10 & 23.) |
| 18 | 1922755 | 2 | WASHER, Plain, 3/8 |
| 19 | 1664847 | 8 | SCREW, Taptite, 5/16-18 x 5/8 |
| 20 | 1700230 | 2 | WASHER |
| 21 | 1657588 | 2 | SHIELD, Lower Grass |
| 22 | 1655777 | 2 | ADAPTOR, Blade |
| 23 | 1672132 | 2 | COLLAR, Mower Arbor |
| 24 | 1657589 | 2 | BLADE |
| 25 | 1656927 | 2 | WASHER, Spline |
| 26 | 1656916 | 2 | WASHER, Spring |
| 27 | 1923491 | 2 | CAPSCREW, Hex, 7/16-14 x 1 |
| 28 | 1927477 | 4 | SCREW, Taptite, 5/16-18 x 1 |
| 29 | 1931348 | 2 | CARRIAGE BOLT, 3/8-16 x 3/4 |
| 30 | 1685320 | 1 | HOUSING ASSY., 36" Mower (Incl. Decals) |
| 31 | 1916965 | 2 | LOCKWASHER, 3/8 |
| 32 | 1916950 | 2 | NUT, Hex, 3/8-16 |

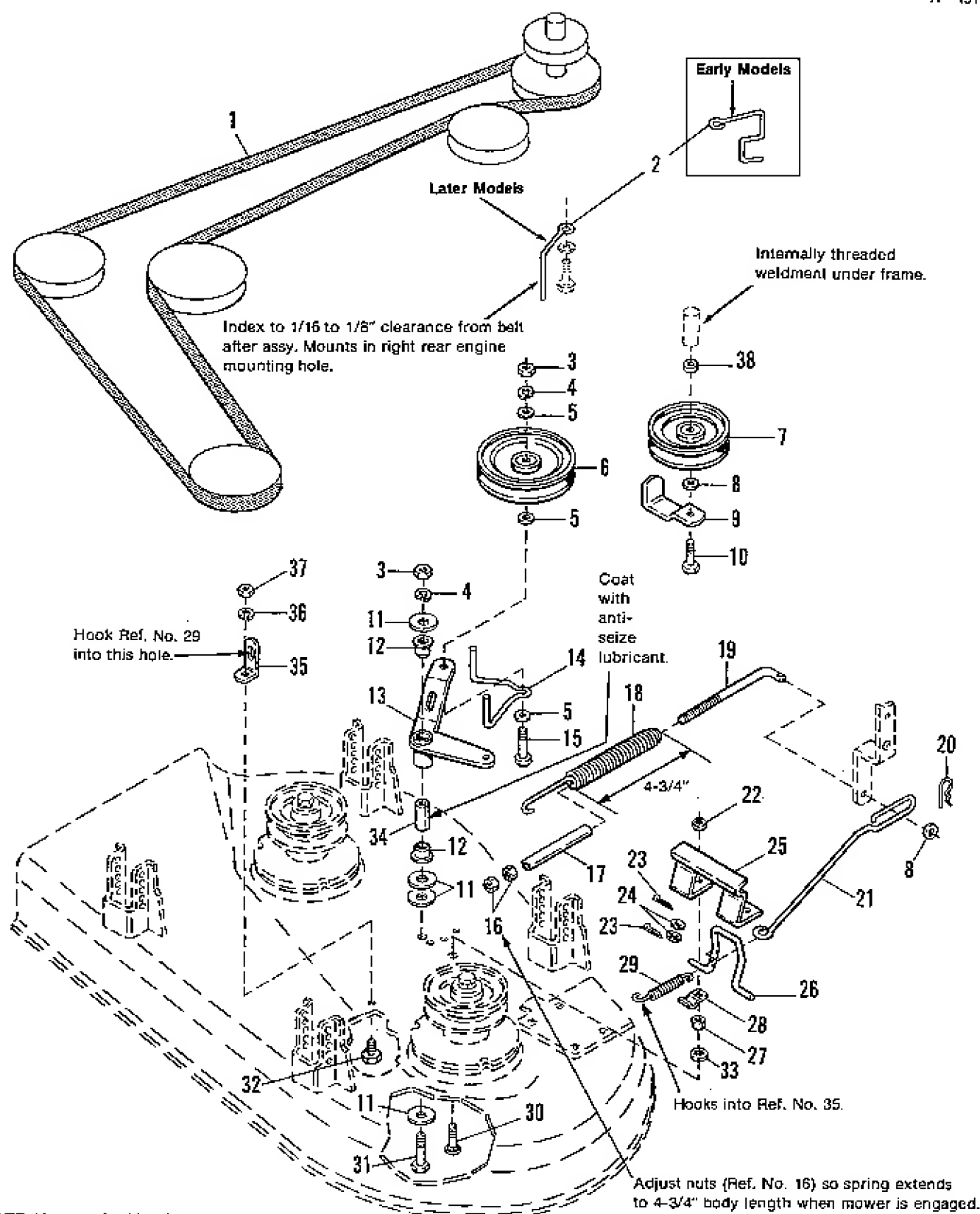
A-1618



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

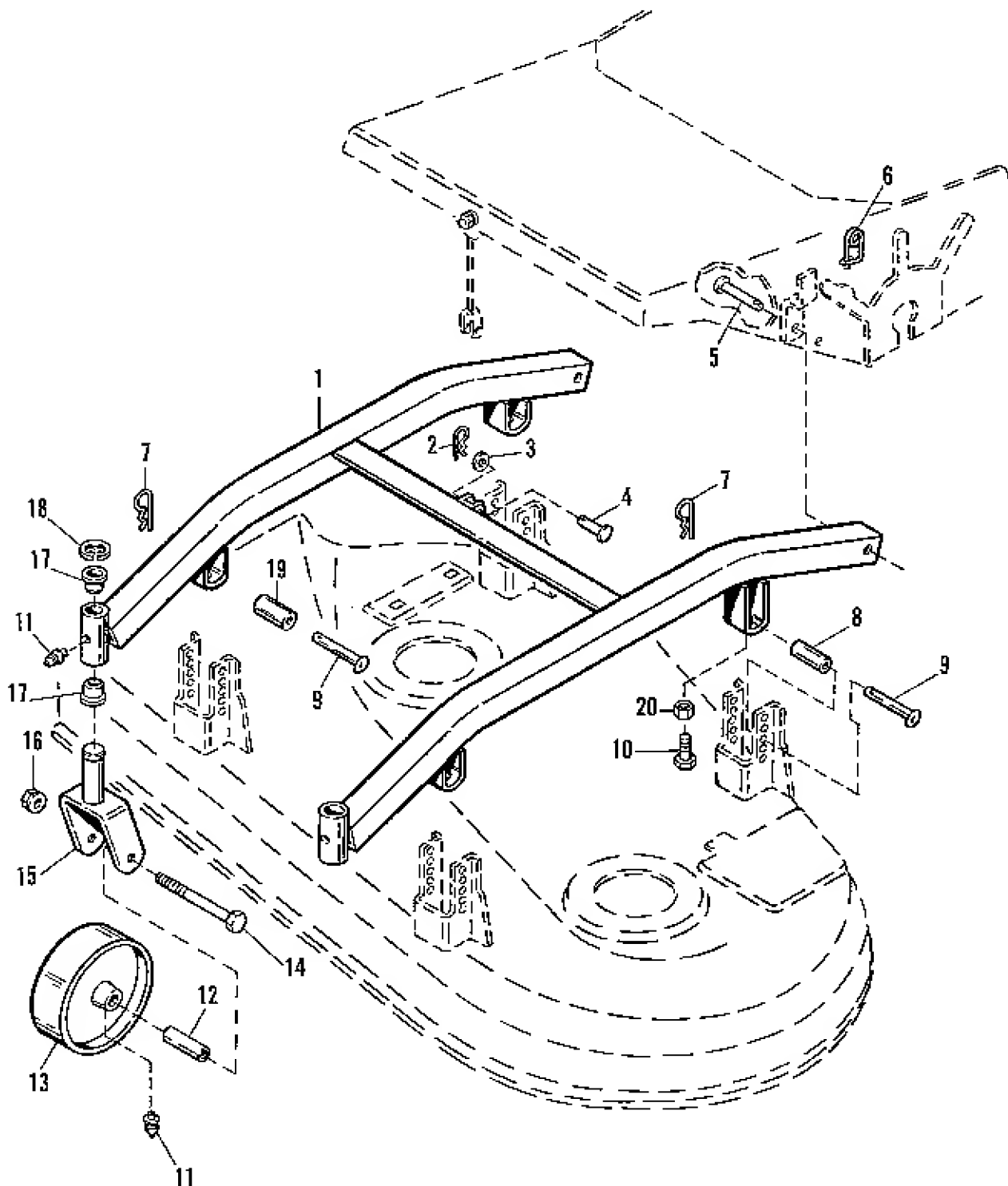
| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|----------------------------------|
| 1 | 1931334 | 5 | BOLT, Carriage, 5/16-18 x 7/8 |
| 2 | 1960245 | 3 | CAPSCREW, Hex, 1/2-13 x 3 |
| 3 | 1926192 | 3 | WASHER, 9/16 x 1-1/4 |
| 4 | 1702189 | 3 | SPACER |
| 5 | 1702144 | 3 | GAUGE, Roller |
| 6 | 1702137 | 1 | BRACKET, Roller, Right |
| 7 | 1917356 | 6 | LOCKWASHER, 5/16 |
| 8 | 1917372 | 6 | NUT, Hex, 5/16-18 |
| 9 | 1916622 | 1 | NUT, Hex, 1/4-20 |
| 10 | 1916964 | 1 | LOCKWASHER, 1/4 |
| 11 | 1931317 | 1 | BOLT, Carriage, 1/4-20 x 3/4 |
| 12 | 1677715 | 3 | NUT, Flange, Centerlock, 1/2-13 |
| 13 | 1702138 | 1 | BRACKET, Roller, Center |
| 14 | 1702143 | 1 | BRACKET, Roller, Left |
| 15 | 1671577 | 1 | BAFFLE |
| 16 | 1668500 | 1 | BRACKET, Mower to Baffle |
| 17 | 1921332 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 |

NOTE: For early model SunRunners without gauge wheels, all above parts (except Ref. No. 15) can be ordered as a kit, part number 1685346.



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

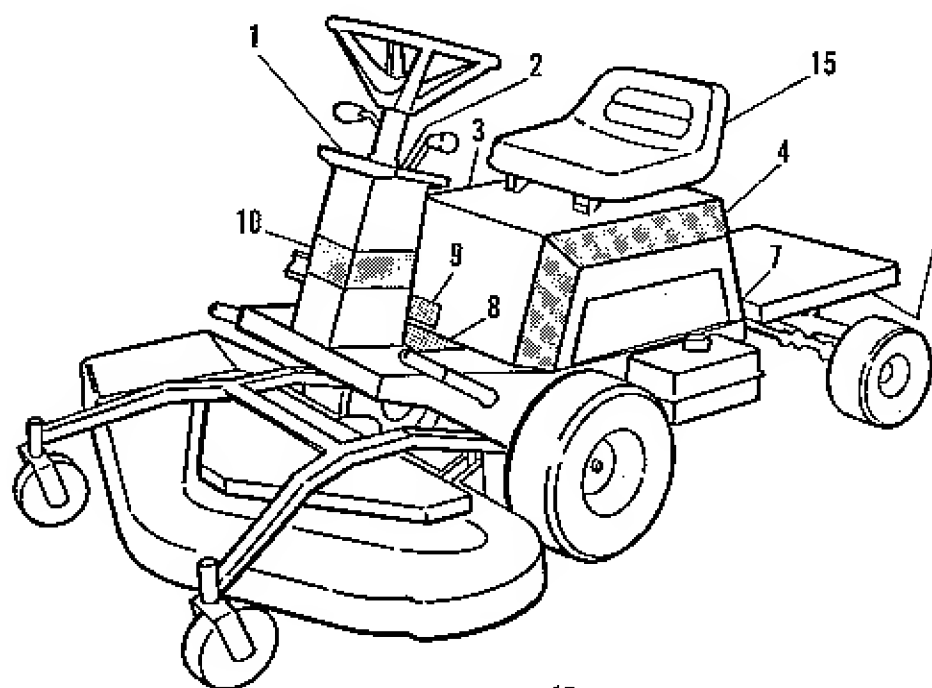
| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|-----------------------------------|
| 1 | 1664644 | 1 | BELT, Drive |
| 2 | 1700444 | 1 | GUIDE, Belt (Early Models) |
| | 1701921 | 1 | GUIDE, Belt (Later Models) |
| 3 | 1916950 | 2 | NUT, Hex, 3/8-16 |
| 4 | 1916965 | 2 | LOCKWASHER, 3/8 |
| 5 | 1917642 | 3 | WASHER, 3/8 x 7/8 |
| 6 | 171247 | 1 | PULLEY, Idler, Mower |
| 7 | 1685150 | 1 | PULLEY, Idler, Engine |
| 8 | 1922755 | 2 | WASHER |
| 9 | 1677135 | 1 | GUIDE, Belt |
| 10 | 1928635 | 1 | SCREW, Taptite, 3/8-16 x 1-1/4 |
| 11 | 1924356 | 4 | WASHER, 13/32 x 1-1/2 |
| 12 | 1663114 | 2 | BUSHING |
| 13 | 1678238 | 1 | ARM ASSY., Clutch |
| 14 | 1678405 | 1 | STOP, Belt |
| 15 | 1921971 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1-3/4 |
| 16 | 1920161 | 2 | NUT, Hex Jam, 5/16-18 |
| 17 | 1700445 | 1 | SPACER |
| 18 | 1678237 | 1 | SPRING |
| 19 | 1678236 | 1 | ROD, Mower |
| 20 | 1918196 | 1 | CLIP, Hair Pin |
| 21 | 1700332 | 1 | ROD, Brake |
| 22 | 1928698 | 2 | NUT, Hex Centerlock Jam, 5/16-18 |
| 23 | 1918447 | 2 | PIN, Cotter |
| 24 | 1960103 | 2 | WASHER, 3/8 |
| 25 | 1700178 | 1 | BRACKET, Brake |
| 26 | 1700717 | 1 | ROD, Brake |
| 27 | 1663956 | 2 | SPACER |
| 28 | 1664004 | 2 | CLIP |
| 29 | 1700869 | 1 | SPRING |
| 30 | 1960223 | 2 | CARRIAGE BOLT, 5/16-18 x 1-1/4 |
| 31 | 1923903 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 3 |
| 32 | 1923341 | 1 | CAPSCREW, 1/4-20 x 3/4 |
| 33 | 933988 | 2 | NUT, Retainer, 5/16 |
| 34 | 1657242 | 1 | SPACER |
| 35 | 108186 | 1 | CLIP |
| 36 | 1916964 | 1 | LOCKWASHER, 1/4 |
| 37 | 1916622 | 1 | NUT, Hex, 1/4-18 |
| 38 | 1666294 | 1 | SPACER |



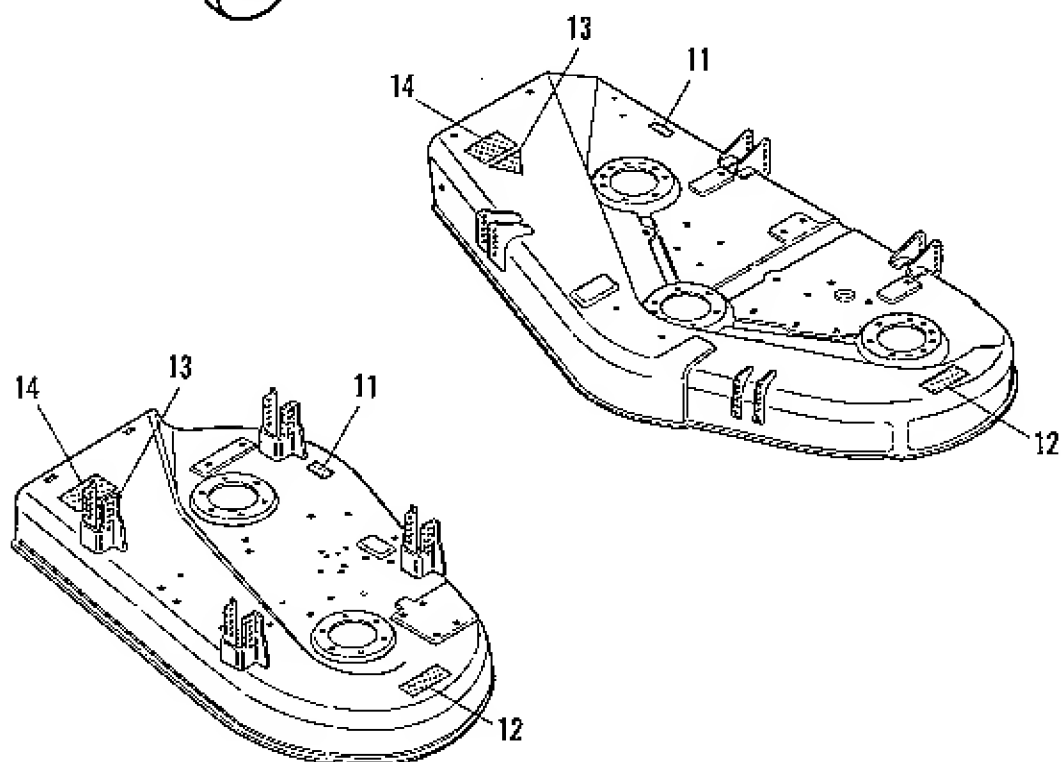
NOTE: Use standard hardware torque spec. chart unless otherwise noted.

| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|-----------------------------------|
| 1 | 1700251 | 1 | SUPPORT ASSY., 36" Mower |
| 2 | 1960221 | 1 | PIN, Quick |
| 3 | 1921319 | 1 | WASHER, 1/4 |
| 4 | 1960296 | 1 | PIN, Lift Cable |
| 5 | 105249 | 2 | PIN, Hitch |
| 6 | 176012 | 2 | PIN, Safety |
| 7 | 1918196 | 4 | PIN, Quick |
| 8 | 1678291 | 2 | SPACER, Rear |
| 9 | 1678434 | 4 | PIN |
| 10 | 1921210 | 4 | CAPSCREW, Hex Hd., 3/8-16 x 1 |
| 11 | 1921133 | 2 | FITTING, Lube |
| 12 | 1678304 | 2 | SPACER, Wheel |
| 13 | 1702483 | 2 | WHEEL |
| 14 | 1960286 | 2 | CAPSCREW, Hex Hd., 1/2-13 x 3-1/2 |
| 15 | 1678092 | 2 | YOKE ASSY. |
| 16 | 1930644 | 2 | LOCKNUT, 1/2-13 |
| 17 | 176440 | 4 | BUSHING |
| 18 | 927794 | 2 | E-RING |
| 19 | 1678292 | 2 | SPACER, Front |
| 20 | 1917421 | 4 | NUT, Hex, Jam, 3/8-16 |

A-***1506



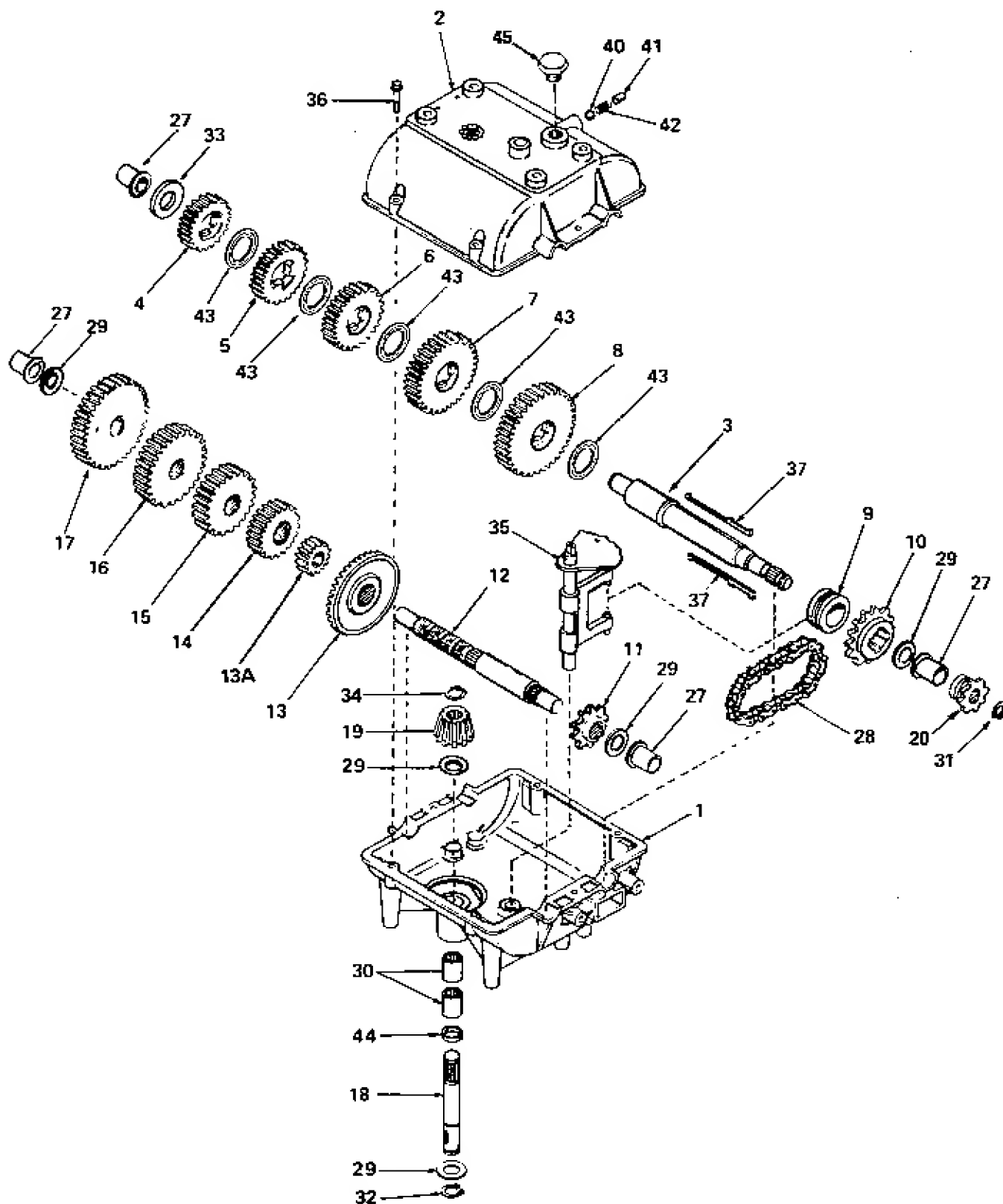
Ref. Nos. 5 & 6
located on underside
of platform.



| Ref. No. | Part No. | Qty. | Description |
|-------------|------------------|------|--|
| 1 | 1678431 | 1 | DECAL, Shift Pattern |
| 2 | 1678430 | 1 | DECAL, Instrument Panel |
| 3 | 1678457 | 1 | DECAL, Side, R.H. (1691198 & 1691330 only) |
| | 1701578 | 1 | DECAL, Side, R.H. (1691457 & 1691458 only) |
| 4 | 1678458 | 1 | DECAL, Side, L.H. (1691198 & 1691330 only) |
| | 1701579 | 1 | DECAL, Side, L.H. (1691457 & 1691458 only) |
| 5 | 1702655 | 1 | DECAL, Drive Belts |
| 6 | 1700226 | 1 | DECAL, Stability |
| 7 | | 1 | I.D. PLATE (Not Serviced) |
| 8 | 1678480 | 1 | DECAL, Caution & Controls |
| 9 | 1678463 | 1 | DECAL, Model No. 12 HP |
| | 1700461 | 1 | DECAL, Model No. 8 HP |
| 10 | 1678459 | 1 | DECAL, Steering Column |
| 11 | | 1 | I.D. PLATE (Not Serviced) |
| 12 | 1676921 | 1 | DECAL, Danger |
| 13 | | 1 | DECAL, OPEI (Not Serviced) |
| 14 | 1676922 | 1 | DECAL, Danger |
| 15 | 1664935 | 1 | DECAL, <i>Simplicity</i> |
| | Not Shown | | |
| | 1700805 | 1 | DECAL, "No Riders" (Located on back upper right hand corner of seat deck.) |

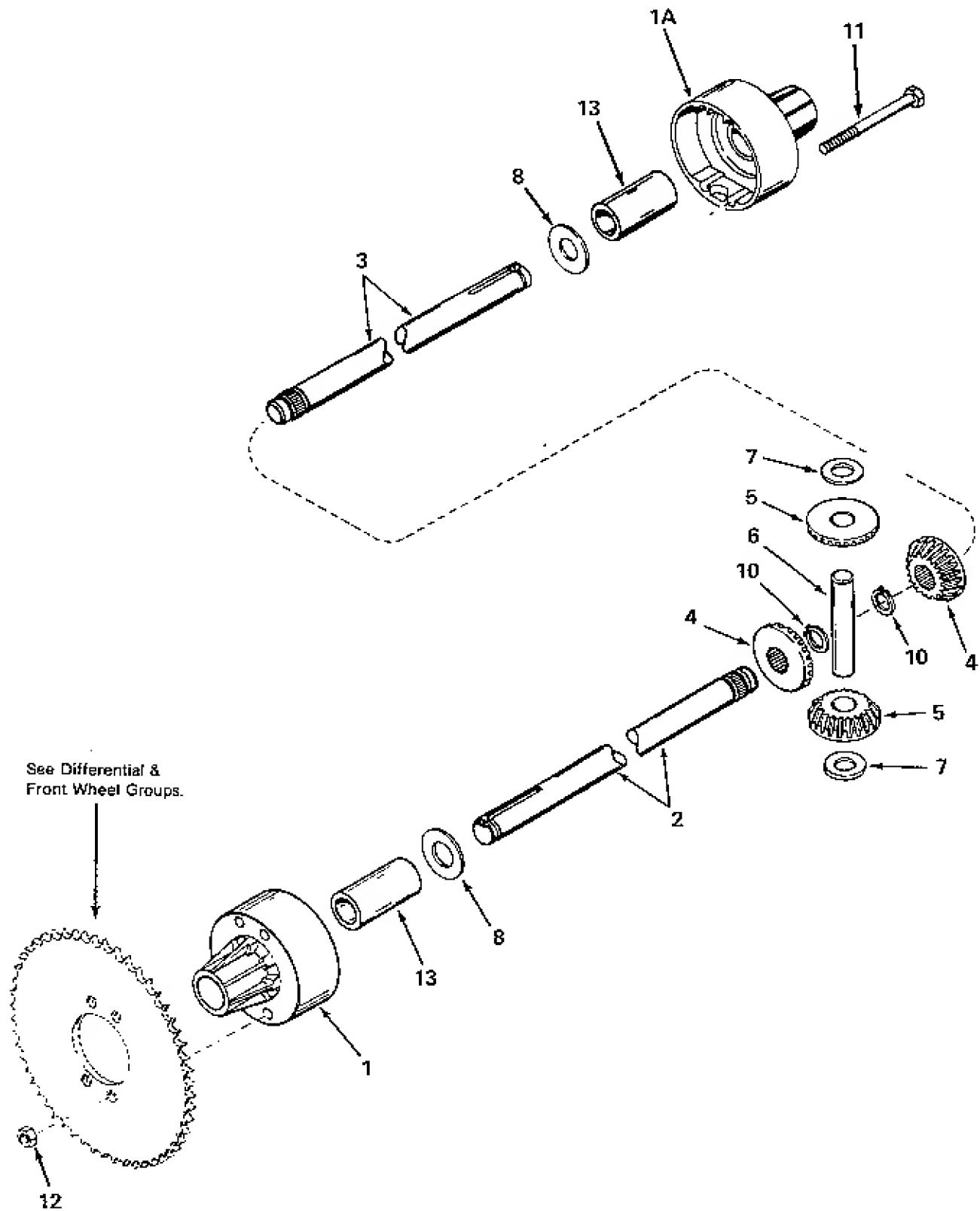
Touch-up Paint

| Paint Color | Spray Cans | Quarts | Case of 12 Spray Cans | Touch-Up Daubers 12/Cartron | |
|----------------|------------|------------|--------------------------|-----------------------------------|---|
| Classic Orange | 1685553 | 1685560 | 1685559 | 1685562 | <div style="display: flex; align-items: center;"> <div style="font-size: 2em; margin-right: 10px;">}</div> <div> 6 Classic Orange 6 White </div> </div> |
| White | 103049 | 1685032 | 1685178 | Not Avail. | |
| Black | 1685551 | Not Avail. | 1685552 | Not Avail. | |



| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|---|
| 1 | 770061 | 1 | CASE, Transmission |
| 2 | 772083 | 1 | COVER, Transmission |
| 3 | 776232 | 1 | SHAFT, Output |
| 4 | 778121A | 1 | GEAR, Spur (20 teeth) |
| 5 | 778122A | 1 | GEAR, Spur (22 teeth) |
| 6 | 778123A | 1 | GEAR, Spur (25 teeth) |
| 7 | 778124A | 1 | GEAR, Spur (30 teeth) |
| 8 | 778125 | 1 | GEAR, Spur (35 teeth) |
| 9 | 784266 | 1 | COLLAR, Shift |
| 10 | 786083 | 1 | SPROCKET, (18 teeth) |
| 11 | 786082 | 1 | SPROCKET, (9 teeth) |
| 12 | 776134 | 1 | SHAFT, Counter |
| 13 | 778137A | 1 | GEAR, Bevel (42 teeth) |
| 13A | 778136 | 1 | GEAR, Spur (15 teeth) |
| 14 | 778126A | 1 | GEAR, Spur (20 teeth) |
| 15 | 778127A | 1 | GEAR, Spur (25 teeth) |
| 16 | 778128A | 1 | GEAR, Spur (28 teeth) |
| 17 | 778129A | 1 | GEAR, Spur (30 teeth) |
| 18 | 776199 | 1 | SHAFT, Input |
| 19 | 778113A | 1 | BEVEL PINION, Input |
| 20 | 786047 | 1 | SPROCKET (8 teeth) |
| 27 | 780105A | 4 | BUSHING, Flanged |
| 28 | 786081 | 1 | CHAIN, Roller (No. 41 chain, 24 links) |
| 29 | 780072 | 5 | WASHER, Thrust |
| 30 | 780086 | 2 | BEARING, Needle |
| 31 | 792072 | 1 | RING, Retaining |
| 32 | 792035 | 1 | RING, Retaining |
| 33 | 780109 | 1 | WASHER |
| 34 | 788040 | 1 | RING, Retaining |
| 35 | 784267 | 1 | ROD & FORK ASSY., Shift |
| 36 | 792073 | 4 | SCREW, Flanged Hex Hd., Thread Forming, 1/4-20 x 1-1/4 |
| 37 | 792089A | 2 | KEY |
| 40 | 792077 | 1 | BALL, Steel, 5/16" |
| 41 | 792078 | 1 | SCREW, Set, 3/8-16 x 3/8 |
| 42 | 792079 | 1 | SPRING |
| 43 | 780108 | 5 | WASHER, Thrust |
| 44 | 792001 | 1 | "O" RING |
| 45 | 792074 | 1 | PLUG |




NOTE: Above listed parts must be ordered from your local Tecumseh/Peerless distributor. Service, warranty and parts for Peerless products are not handled by Simplicity.



| Ref. No. | Part No. | Qty. | Description |
|-------------|-------------|------|---|
| 1 | 774344 | 1 | HOUSING, Differential Carrier (incl. Ref. No. 13) |
| 1A | 774345 | 1 | HOUSING, Differential Carrier (incl. Ref. No. 13) |
| 2 | 774704 | 1 | AXLE (8-63/64" Long) |
| 3 | 774705 | 1 | AXLE (22-9/64" Long) |
| 4 | 778221 | 2 | GEAR, Bevel |
| 5 | 778068 | 2 | GEAR, Pinion |
| 6 | 786040 | 1 | PIN, Drive |
| 7 | 780096 | 2 | WASHER, Thrust |
| 8 | 780001 | 2 | WASHER |
| 10 | 792018 | 2 | RING, Snap |
| 11 | 792044 | 4 | SCREW, Flanged Hex Hd., 5/16-18 x 3-15/16 |
| 12 | 792042 | 4 | NUT, Lock, 5/16-18 |
| 13 | 780077 | 2 | BUSHING |

NOTE: Above listed parts must be ordered from your local Tecumseh/Peerless distributor. Service, warranty and parts for Peerless products are not handled by Simplicity.

**TORQUE SPECIFICATIONS FOR
STANDARD MACHINE HARDWARE**
TOLERANCE $\pm 20\%$

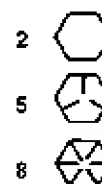
| SIZE | SAE GRADE #2  | SAE GRADE #5  | SAE GRADE #8  |
|---------|---|---|---|
| 8-32 | 19 In. Lbs. | 30 In. Lbs. | 41 In. Lbs. |
| 8-36 | 20 " | 31 " | 43 " |
| 10-24 | 27 " | 43 " | 60 " |
| 10-32 | 31 " | 49 " | 68 " |
| 1/4-20 | 66 " | 8 Ft. Lbs | 12 Ft. Lbs. |
| 1/4-28 | 76 " | 10 " | 14 " |
| 5/16-18 | 11 Ft. Lbs | 17 " | 25 " |
| 5/16-24 | 12 " | 19 " | 25 " |
| 3/8-16 | 20 " | 30 " | 45 " |
| 3/8-24 | 23 " | 35 " | 50 " |
| 7/16-14 | 30 " | 50 " | 70 " |
| 7/16-20 | 35 " | 55 " | 80 " |
| 1/2-13 | 50 " | 75 " | 110 " |
| 1/2-20 | 55 " | 90 " | 120 " |
| 9/16-12 | 65 " | 110 " | 150 " |
| 9/16-18 | 75 " | 120 " | 170 " |
| 5/8-11 | 90 " | 150 " | 220 " |
| 5/8-18 | 100 " | 180 " | 240 " |
| 3/4-10 | 160 " | 260 " | 386 " |
| 3/4-16 | 180 " | 300 " | 420 " |
| 7/8-9 | 140 " | 400 " | 600 " |
| 7/8-14 | 155 " | 440 " | 660 " |
| 1-8 | 220 " | 580 " | 900 " |
| 1-12 | 240 " | 640 " | 1,000 " |

NOTE:

- These torque values are to be used for all *Simplicity* hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - For prevailing torque locknuts - use 65% of grade 5 torques.
 - For flange whizlock nuts (and screws) - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings all torque values must meet this specification.

BOLT HEAD MARKING

S.A.E. GRADE:



Simplicity Manufacturing, Inc.
500 N. Spring Street
P.O. Box 997
Port Washington, WI 53074-0997